Form 8485—Revised November, 1930 PRINTED IN U. S. A.

LIST of PARTS



MACHINES
Nos. 52-56 and 52-76

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A—Hardened, Polished, Nickel Plated and Buffed B—Polished, Nickel Plated and Buffed

C—Hardened Only D-Polished Only

E—Soft, Not Polished F—Hardened and Polished

H—Blued

J-Nickel Plated Only

K-Hardened and Nickel Plated

L-Brass Plated M-Oxidized

N—Japanned, Dull

P—Japanned, Bright R-Merlized

T-Copper Plated

T. A.—Hardened, Polished, Copper and Nickel Plated and Buffed

T. B.—Copper and Nickel Plated and Polished

T. J.-Copper and Nickel Plated Only

T. K.—Hardened, Copper and Nickel Plated T. M.—Copper Plated and Oxidized

T. L.—Copper and Brass Plated U—Zinc Plated

V—Silver Plated W—Polished and Nickel Plated

Z—Chromium Plated

Z. B.—Polished, Nickel Plated, Buffed and Chromium Plated

Z. J.—Nickel and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

In this series:

1 to 1500 and 50001 to 51500 are Screw Numbers 1501 to 1800 and 51501 to 51800 are Nut Numbers 1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 and upward are numbers of Machine Parts

The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

When ordering parts which differ as to Gauge (the distance between seams) the Gauge, as well as the Number must be given on order.

LIST OF PARTS COMPLETE FOR

MACHINE No. 52-56

SIX NEEDLES, SIX HOOKS

NO.	PLATE	NAME
*13945		Arm
*13946		" 13945 with 453c and 15486
4389	7445	" Dowel Pin
54897	7442	" Oil Cup
13862	7442	" Tube with 29599, for oiling 13799
		and 13804
13831	7442	Arm Oil Tube (left) with 49092, for oiling
		13811
13832	7442	Arm Oil Tube (right) with 49092, for oiling
		13813
13833	-	Arm Oil Tube Bracket
13834	7442	" " " 13833 with 13831
		and 13832
8981	7450	Arm Oil Tube Bracket Screw
29599	7442	" " Packing (felt) for 13862,
		per 100
49092	7442	Arm Oil Tube Packing (felt) for 13831
		and 13832
880E	e 7450	Arm Screw (left)
138E	7450	" " (right)
13928	7458	" Shaft
13794	7440	" "Flanged Bushing (back)
56006	7442	" " " " Oil Pad
		" " " " Oil Pad (braided cotton)
4460	2831	Arm Shaft Flanged Bushing (back) Set
		Screw
13795	7440	Arm Shaft Flanged Bushing (front)
56006	7442	" " " " Oil Pad
		(braided cotton)
4430	7450	Arm Shaft Flanged Bushing (front) Set
		Screw
	7450	Arm Shaft Screw
15196	7441	" Side Cover
2861	7450	" " Thumb Screw
13796	7441	Balance Wheel, $2\frac{3}{16}$ in. pulley, with two
		448c
13797		Balance Wheel Oil Cover
100000000000000000000000000000000000000	7450	" " " Screw
4480	7450	" Set Screw

NO.	PLATE	NAME
*13798		Bed
13799	7441	Crank Connecting Rod with 13800 and
		two 145E
*13800		Crank Connecting Rod Cap
145E	7450	" " Screw
3750	7450	" " Hinge Screw
1518E	7450	" " " " Nut
13849	7441	Face Plate
190p	7442	" " Screw
13802	7443	Feed Bar
3150	2642	" " Screw Centre
1519E	7450	" " " Nut
2039	7444	" Connecting Link
3780	7444	" " Hinge Screw (long)
3800	7444	" " " (short)
1520E	7444	" " " Nut
48123	5411	" Dog
48124	5412	" "
48125	5413	<i>" " </i>
48126	5414	" "
48127	5415	" "
48128	5416	" "
48122	5410	" for gathering
48129	7502	Feed Dog leaving out the second needle
		from the right hand side and the first
		and third needles from the left hand side
48130	7503	Feed Dog
48131	7504	" "
48132	7610	" for gathering and braiding
48133	7612	" "
48134	8700	" "
48135	8701	ш ш
48136	8722	" "
48137	8723	ш ш
48138	5413	ш ш
48139	8738	« «
48140	8739	ш ш
191c	7450	" " Screw
13803	7444	" and Feed Lifting Eccentric with 448c
448c	7450	" " Set Screw
13804	7444	" " " " Sleeve
13805	7440	" Forked Connection
378c	7444	" " Hinge Screw
1520E	7444	" " " " Nut
13806	7440	" Lifting Rock Shaft
13807		Feed Lifting Rock Shaft complete, Nos.
		2509 and 13806

NO.	PLATE	NAME .
13808	7440	Feed Lifting Rock Shaft Connecting Rod
		with 43977 and two 145E
*43977		Feed Lifting Rock Shaft Connecting Rod
		Cap
145E	7450	Feed Lifting Rock Shaft Connecting Rod
		Cap Screw
375c	7450	Feed Lifting Rock Shaft Connecting Rod
		Hinge Screw
1518E	7450	Feed Lifting Rock Shaft Connecting Rod
		Hinge Screw Nut
2509	7444	Feed Lifting Rock Shaft Crank with 157J
		and 1813
157ј	7444	Feed Lifting Rock Shaft Crank Clamping
		Screw
1813	7444	Feed Lifting Rock Shaft Crank Roller
		and Stud
307c	7450	Feed Lifting Rock Shaft Screw Centre
1513л	2642	" " " " Nut
2164	7444	" Regulator
74E	7444	" " Hinge Screw
747p	7444	" Thumb Screw
21350	7444	" " Stop
2047	7440	" Rock Shaft
2046		Feed Rock Shaft complete, Nos. 2047
		and 2048
2048	7444	Feed Rock Shaft Crank with 465c
2049	7444	" " " Pin
4650	7444	" " Set Screw
307c	7450	" " Screw Centre
1513л	2642	" " " " Nut
13617	7463	Looper
13628	7463	" Carrier with two 211c and six 853c
2110	7463	" Set Screw
13516	7445	" " Shaft
13836	7445	" " Bushing
4480	7450	" " Set Screw
217F	7450	" " Set Screw
13811	7441	" Driving Shaft with 217F
13812	7445	" " Crank with two
		1253c
12530	7445	Looper Driving Shaft Crank Set Screw
13813	7445	" " Link
13814	7445	" " Hinge Pin
14540	7463	" " " " " Set
		Screw
	7450	Looper Set Screw
13581	7441	Needle Bar (hollow)

NO.	PLATE	NAME
*13582	7444	Needle Bar Connecting Link with 794E
13933		" " " " 13582 with
		13896
704	7444	Needle Bar Connecting Link Adjusting
.011	1111	Conserve Connecting Link Adjusting
001 -	. 7111	Screw
	7444	Needle Bar Connecting Link Hinge Screw
13896	7444	Stud With 1904
		and two 175E
175E	7444	Needle Bar Connecting Stud Clamping
		Screw
1904	7444	Needle Bar Connecting Stud Roller (roller
		only)
13816	7440	Needle Bar Crank with 435c and 1293c
1293c		" " Position Screw
435c		" " Got Garow
13596	7465	Bet Berew
19990	7400	Clamp with six 020F or 50014F, for
	Take Take to the	$\frac{1}{8}$ in. to $\frac{11}{64}$ in. gauge
13892	7465	Needle Clamp with six 50014F, for $\frac{3}{16}$ in.
		gauge and above
2273	7445	Needle Clamp Pin
620F	7445	" Set Screw for 13596
50014F	7445	" " for 9/64 in. gauge and
		above
13818	7445	Oscillating Rock Shaft with 1454c
13819	7445	" " Hinge Pin
13820	7445	" " " Bushing
		Bushing
	A Control of the Control	" " " " " " "
448c	7450	" " " SetScrew
448c 2058	7450 7441	" " " SetScrew Presser Bar
448c 2058 52016	7450 7441 7445	" " " " " SetScrew Presser Bar " Lifter
448c 2058 52016 15486	7450 7441 7445 7463	" " SetScrew Presser Bar " " Lifter " " Hinge Stud
448c 2058 52016	7450 7441 7445	" " SetScrew Presser Bar " " Lifter " " Hinge Stud " " " Set Screw
448c 2058 52016 15486	7450 7441 7445 7463	Presser Bar " " Lifter " " Hinge Stud " " " Set Screw." " Lifting Bracket with 453c
448c 2058 52016 15486 453c	7450 7441 7445 7463 2831 7445	Presser Bar " " Lifter " " Hinge Stud " " " Set Screw." " Lifting Bracket with 453c
448c 2058 52016 15486 453c 2953	7450 7441 7445 7463 2831 7445	" " SetScrew Presser Bar " " Lifter " " Hinge Stud " " " Set Screw " " Lifting Bracket with 453c " " Set Screw
448c 2058 52016 15486 453c 2953 453c	7450 7441 7445 7463 2831 7445 2831	" " " " " SetScrew Presser Bar " " Lifter " " " Hinge Stud " " " " Set Screw " " Lifting Bracket with 453c " " Set Screw " " Spring
448c 2058 52016 15486 453c 2953 453c 32675	7450 7441 7445 7463 2831 7445 2831 7463 7445	" " " " " SetScrew Presser Bar " " Lifter " " " Hinge Stud " " " " Set Screw." " " Lifting Bracket with 453c " " " Set Screw " " Spring " " Washer
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	" " " " SetScrew Presser Bar " " Lifter " " Hinge Stud " " " Set Screw." " Lifting Bracket with 453c " " Set Screw " " Set Screw " " Spring " " Washer " Foot for braiding
448c 2058 52016 15486 453c 2953 453c 32675 2070	7450 7441 7445 7463 2831 7445 2831 7463 7445	Presser Bar " " Lifter " " Hinge Stud " " " Set Screw. " " " Set Screw.
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar " " Lifter " " Hinge Stud " " " " Set Screw. " " Lifting Bracket with 453c " " " Set Screw " " Set Screw " " Set Screw " " Foot for braiding Presser Foot for braiding leaving out the first and third needles from the right
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359 31185	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar " " Lifter " " Hinge Stud " " " " Set Screw. " " Lifting Bracket with 453c " " Set Screw " Set Screw " Spring " " Washer " Foot for braiding. Presser Foot for braiding leaving out the first and third needles from the right hand side and the second needle from the left hand side
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar " " Lifter " " Hinge Stud " " " " Set Screw. " " Lifting Bracket with 453c " " " Set Screw " Se
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359 31185	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar " " Lifter " " Hinge Stud " " " " Set Screw. " " Lifting Bracket with 453c " " Set Screw " Se
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359 31185	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar " " Lifter " " Hinge Stud " " " " Set Screw." " Lifting Bracket with 453c " " Set Screw " " Set Screw " " Set Screw " " Set Screw " " Foot for braiding Presser Foot for braiding leaving out the first and third needles from the right hand side and the second needle from the left hand side Presser Foot for braiding, with four narrow slots for braid, using the first and second needles from the right hand side and the
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359 31185	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359 31185	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar " Lifter " " Hinge Stud " " " Set Screw " " Set Screw " Lifting Bracket with 453c " " Set Screw " Foot for braiding Presser Foot for braiding leaving out the first and third needles from the right hand side and the second needle from the left hand side Presser Foot for braiding, with four narrow slots for braid, using the first and second needles from the right hand side and the first and second needles from the left hand side, and with a wide slot for
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359 31185	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar " " Lifter " " " Hinge Stud " " " " Set Screw " " Lifting Bracket with 453c " " " Set Screw " " Set Screw " " Set Screw " " Set Screw " " Source " " Set Screw
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359 31185	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar
448c 2058 52016 15486 453c 2953 453c 32675 2070 30359 31185	7450 7441 7445 7463 2831 7445 2831 7463 7445 7546	Presser Bar " " Lifter " " " Hinge Stud " " " " Set Screw " " Lifting Bracket with 453c " " " Set Screw " " Set Screw " " Set Screw " " Set Screw " " Source " " Set Screw

NO.	PLATE	NAME
31192	4666	Presser Foot for braiding, with five narrow
		slots for braid and with tube for braid
		for the first needle from the right hand
		side
30365	3040	Presser Foot for cording, for covering three
		cords with three strips
31196	7549	Presser Foot for cording, with three cord
		tubes and guide for upper strip, leaving
		out the first and second needles from the
		right hand side
31195	4678	Presser Foot for cording, with four cord
01100	1010	tubes and guide for upper strip, leaving
		out the first needle from the right hand
		side
011	0015	
31177	3045	Presser Foot for cording, with five cord
01155	00.10	tubes and guides for upper strip
31175	3043	Presser Foot for gathering
30358	7543	general work
47288	7543	Tims of soft hats
47290	5455	Presser Foot for strip cording, with guides
		for upper and under strips and four cord
		tubes, leaving out the first needle from
		the left hand side
31180	7549	Presser Foot for strip cording, with guides
		for upper and under strips and four cord
		tubes, leaving out the first needle from
		the right hand side
30357	4656	Presser Foot for strip cording, with guides
		for upper and under strips and five cord
		tubes
47293	7551	Presser Foot (double hinged) for general
		work
31199	5432	Presser Foot (double hinged, strip folding)
		for folding three strips
31174	3042	Presser Foot (front hinged) for general
		work
47294	7550	Presser Foot (hinged) with keel
31193	4667	" (hinged, adjustable) for gath-
		ering, for 48122
47291	5456	Presser Foot (hinged, adjustable) for gath-
		ering, leaving out the first needle from
		the left hand side
31190	4646	Presser Foot (side hinged) for general work
31183	3099	" (double strip folding) leaving
01100	0000	out the third needle from the right hand
		side
		2.33

NO.	PLATE	NAME
30364	3039	Presser Foot (strip folding)
31200	5448	Presser Foot (strip folding) for cloth work,
		leaving out the first needle from the
		right hand side
31176	3044	Presser Foot (strip folding) for three strips
47292	5463	Presser Foot (strip folding) leaving out the
		first needle from the left hand side
31186	3126	Presser Foot (strip folding) leaving out the
		first needle from the right hand side
30361	4678	Presser Foot (strip folding) leaving out the
		first and second needles from the right
		hand side and the second and third
		needles from the left hand side
31184	7548	Presser Foot (strip folding) strip to be
		stitched by the second and third needles
		from the right hand side and the first,
		second and third needles from the left
		hand side, the first needle from the right
		hand side for plain stitching
31189	4645	Presser Foot (strip folding) with three cord
		tubes, for cording between the second
		and third needles from the right hand
		side, the second and third needles from
		the left hand side, the third needle from
		the right hand side and the third needle
01100		from the left hand side
31179	7545	Presser Foot (strip folding) with four cord
		tubes, for inserting four cords in folded
		strip, leaving a space on both edges of
		strip between the edge of strip and the first cord from each side of strip, leaving
		out the first needle from the right hand
		side
47289	5454	Presser Foot (strip folding) with four cord
	0101	tubes, leaving out the first needle from
		the left hand side
31194	7552	Presser Foot (strip folding) with four cord
		tubes, leaving out the first needle from
		the right hand side
31171	3041	Presser Foot (strip folding) with five cord
		tubes
31178	3045	Presser Foot (strip folding) with seven
		cord tubes

NO.	PLATE	NAME
31172	3041	Presser Foot (strip folding) with three cord
		tubes, for cording between the first and
		second needles from the right hand side,
		the first and second needles from the
		left hand side, the third needle from the
		right hand side and the third needle
		from the left hand side
30356	7552	Presser Foot (strip folding and cording)
0000		for covering three cords with three
		folded strips
30360	7550	Presser Foot (tube)
31182	3099	" " for two strips
31198	5420	" " " leaving
		out the second and third needles from
		the right hand side
30362	3043	Presser Foot (tube) for three strips
30363	4689	" " " " and
		under strips
31197	4668	Presser Foot (tube) for three strips of tape,
		for stitching tape on left hand edge,
	1	leaving out the first and third needles
		from the right hand side and the second
		needle from the left hand side
31173	3042	Presser Foot (tube) with four cord tubes,
		for cording between the first, second and
		third needles from the right hand side
		and the first, second and third needles from the left hand side
47005	TEE 4	Presser Foot with three narrow slots, for
47295	7554	braiding, leaving out the second needle
		from the right hand side and the first
		and third needles from the left hand side
47296	7554	Presser Foot with three slots for tape
47297	7572	Presser Foot for stitching two braids on
1.20.		outside needles (outside needles equi-
		distant from centre of needle bar)
47298	7577	Presser Foot with upper and lower strip
		folder and three cord tubes, for inserting
		cord between four centre needles
47299	7546	Presser Foot for braiding, leaving out the
		first needle from the right hand side and
		the first and second needles from the
		left hand side
47300	7551	Presser Foot (side hinged) with three slots
		for braiding
47301	7553	Presser Foot (hinged) with three slots for
		tape

NO.	PLATE	NAME
47302	7543	Presser Foot with two slots for braid and
		two slots for tape, leaving out the two
		centre needles
47303	7544	Presser Foot with two slots for tape, leav-
		ing out the third needle from the left
		hand side and the second needle from
		the right hand side
47304	7544	Presser Foot with two slots for tape and
2.002	,011	three slots for braid
47305	7546	Presser Foot (tube) for three upper and
1,000	1010	three lower strips
47306	7547	Presser Foot with four slots for braid,
11000	1911	leaving out the first needle from the
		right hand side
47307	7547	right hand side
11001	1941	
		one slot for tape, leaving out the first and third needles from the right hand
		and third needles from the right hand
45000		side
47308	7584	Presser Foot with two slots for braid and
15000		two slots for tape
47309	7584	Presser Foot (side hinged) with six slots
		for tape
47310	7552	Presser Foot (tube) for three strips of tape
47311	7550	" for braiding, leaving out the
		first, third and fifth needles
47312	7572	Presser Foot with three slots for narrow
		tape and three slots for wide tape
	7442	Presser Foot Screw
	7450	Pressure Regulating Thumb Screw
13893	7466	Tension Bracket with twelve 13589
13894		Tension Bracket complete, Nos. 13893,
		six each 637F, 1547D, 1560c, 13710 and
		twelve 2921
898F		Tension Bracket Screw
2269	7463	" Steady Pin
2921	7442	" Disc
13589	7442	" " Steady Pin
1560c		" Regulating Thumb Nut
637F	7442	" Screw Stud
1547 _D		" " Nut
13710	7442	" Spring
13589	7442	" Thread Guide Pin
13839		Thread Guide (back of arm) six holes
13840	7462	" " " " 13839 with
		13862
13895	7465	Tension Guide (side of arm) six holes
219 _D	7450	" " Screw

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NO. PLATE	NAME
13842 ——	Tension Guide (top of arm) six holes
13843 7463	" " " " 13842 with
	13862
50062л 7450	Thread Guide (top of arm) Screw
13929 7463	" Controller Post
190р 7442	" " Screw
13845 7442	" " Spring
233р 7442	" " Screw
13930 7463	" Thread Guide
13931	Thread Controller complete, Nos. 233D,
	13845 and 13929
13940 7463	Thread Take-up Plate
883в 7445	" " Screw
48142 5410	Throat Plate for 48122
48143 5411	" " 48123
48144 5412	" " 48124
48145 5413	" " 48125 and 48138
48146 5414	" " 48126
48147 5415	" " 48127
48148 5416	" " 48128, for under strip
48149 7502	" " 48129
48150 7503	" " 48130
48151 7504	" " 48131, for under strip
48152 7610	" " 48132, for gathering and
	under braiding
48153 7609	Throat Plate for 48122, leaving out the
	third needle from the right hand side
	and the third needle from the left hand
	side
48154 7612	Throat Plate for 48133
48155 8700	" " 48134
48156 8701	" " 48135
48157 8722	" " 48136
48158 8723	" " 48137
48159 8738	" (No. 53 drill needle hole)
	for 48139
48160 8739	Throat Plate for 48140
691F 7450	" " Screw
13635 1514	Drip Pan with four 1 in. wire nails

MACHINE No. 52-76

SIX NEEDLES, SIX HOOKS. MAKES SIX TUCKS

This Machine is the same as 52-56 with Tuck Folding
Attachment and the following exceptions:

NO.	PLATE							
		T-1	DI / /1		AME			
13835	7458		Plate (1					
13801	7458	"		ipper)				
1901	7442	"	"	"	Scre	ew		
48512	5417	Feed	Dog					
48513	5418	- "	11					
48514	5419		"					
48515	7480	"	"					
48516	7481	. "	"					
48517	7613		"					
48518	8744	"	" (16	6 teeth	to t	he in	eh)	
48519	8745	"					to the	
48520	8746	"	" 11	teeth	(16	teeth	to the	inch)
48527	7553	Press	er Foot	(hinge	ed)			
48547	5417		at Plate					
48548	5418	. "		"	"	66	48513.	
48549	5419		"	- "	"	"	48514.	
48550	7480	"	"	"	"	66	48515.	
48551	7481	"	"	"	"	**	48516.	
48552	7613	"	"	"	"	66	48517.	
48553	8744	"	"	"	"	"	48518.	
48554	8745	"	"	"	"	"	48519.	
48555	8746	"	"	"	"	"	48520.	

Note: Tuck Folding Attachments can be furnished for machines in use, but machines must be returned to the factory to be fitted. When parts are required for repairs the sample must accompany the order.

IRON BASE

NO.	PLATE			N	AME	
11118	7446	Bed	Frame	Cushio	n (leather)
7263	7446	"	"	Hinge	Connectio	n (long)
14098	7446	"	"	"	***	(short)
14008	7446	"	"	"	"	Pin
970D	7446	"	"	Thum	b Screw	
13697	1511	"	- "	with 9	70р, 2978,	7263, 14098,
		tv	vo 1400	08 and	four each	11118 and
		w	ood ser	ews 11/4	in. No. 1	2
2978	1514	Drin	Pan			

ACCESSORIES

	NO.	PLATE	NAME
	12361	7446	Machine Hinge Connection
	44139	7446	" " Plate
	44140		Machine Hinge complete, Nos. 12361,
			44139 and merlized wood screw 11/4 in.
			No. 14
	12405	7446	Machine Rest (felt)
	41400	7447	" Pin (wood) 31/8 in. long
	36569	7447	Oiler with 36571
	36570		" 36569, filled with oil
	36571	7447	" Spout, 134 in. long, with 36807
	36807	7446	" Washer (leather)
	26026	7447	Screw Driver (large)
	26485	7447	" " (small)
1	20341	7458	Tweezers (curved)
	8909	7447	Wrench for 1513 and 1518
	8908	7447	" " 1519 and 1520
	4822	7447	" " 1521 and 1547

CORDER

FOR MACHINE No. 52-56

NO.	PLATE	NAME
28551	7464	Arm with Tip and Cord Guides
175D	7444	" Adjusting Screw
28554	7464	" Bracket
25790	7449	" Hinge Pin
28556	7464	Arm and Bracket complete, Nos. 175D,
		25790, 28551 and 28554
26212	7543	Presser Foot
28563		Corder complete, Nos. 135p, 26212 and
		28556
135p	7450	Corder Screw
26354	1512	Cord Guide Eyelet
26355	1512	" " Plate
26356	1512	Cord Guide (table) complete, Nos. 26355
		and seven 26354
26358	1512	Cord Tension Pin
26357	1512	" " Plate
26359	1512	Cord Tension (bed) complete, Nos. 26357
		and ten 26358

PRESSER FEET

FOR MACHINE No. 52-56

NO.	PLATE				NAME	
28573	7544	Presser	Foot,	for	group	cording
28574	7544	"	"	"	space	cording

TAPE HOLDERS

TAPE HOLDER (5 inch Diam.)

FOR UNDER THE BENCH

NO.	PLATE	NAME
36795		Body
		Cover
55p	7449	" Hinge Screw
28994	2116	Tape Holder complete, Nos. 55p, 36795,
		36796 and two wood screws 11/4 in.
		No. 10

TAPE HOLDER (Straight) 8 in. Disc.

NO.	PLATE	NAME
26061	989	Bracket Wire with Disc
26062	989	Disc (adjustable) with 286p and 35925
35925	7449	" Hub
286p	7450	" " Thumb Screw
26325	7448	Foot with 736p and three wood screws 1
		in. No. 12
736p	7449	Foot Thumb Screw
26063	989	Tape Holder complete, Nos. 26061 and
		26062
26065		Tape Holder with Foot complete, Nos.
		26063 and 26325
284n	7449	Tape Holder Thumb Screw

TAPE HOLDER (Offset) 10 in. Disc.

NO.	PLATE	NAME
26066	989	Bracket Wire
26067		Bracket Wire complete, Nos. 26066, 26068
		and 26072
26068	989	Disc
26069	989	" Hub
26070	7446	" " Rivet
26071		Disc complete, Nos. 26068, 26069 and
		three 26070

NO.	PLATE	NAME
26064	7448	Foot with 736p and three wood screws
		1 in. No. 12
736r	7449	Foot Thumb Screw
26072	989	Tape Guide
26073	7449	Tension Adjusting Collar with 286p
2861	7450	" " Thumb Screw
13211	7446	" " Spring
26074	989	Tape Holder complete, Nos. 13211, 26067,
		26071 and 26073
26343		Tape Holder with Foot complete, Nos.
		26064 and 26074

FOOT LIFTER PARTS

NO.	PLATE			N	AME		
5596	7448	Bell C	rank				
56848		"	"				5601
5599	7448	"	"				
178E	7450	"	"	"			
5601	7446	"	"	Hinge I			
5735	7446	"	"	Spring.			
5598	7448	Bell C	rank				and 56848
5670		Chain	, leng	gth 26 in	. to 35	in., v	vith 56864
	No			ordering			
	-,-			th requi		- 7 6	
FC004	7400	CI :	TT.	1- (1)			
56864	7463	Chain	1100				
56865	7463	"		(sman)		
4879	7448						5
13587	7448	Littin	g Lev				
13588	7448			Comi	ecting .		
12416	7446	"			"	0	oint
76p	7446						mige
1521E		Littin					ock Nut
802p			"				
2763	1516						
12242	1516	"	"				ood screws
6337	1516						1 two 356c
12243	1516	"	"	"	"		k for 4880
7125	1516	"	"	"	"	"	for 4880
356c	7450	"	"	"	"	"	SetScrew
356c	7450	"	"	"	"	Set	Screw
2770	1516	"	"	Stop De			
356c	7450	"	"	" "	Set S	Screw	

NO.	PLATE	NAME
4880	1516	Rock Shaft complete, Nos. 2763, 2770,
		7125, 12243 and two each 6337 and
		12242
4881	1516	Treadle
4882	7448	" Shaft
4883	7448	" Spring
4884	1516	" Stand
4885	1516	Treadle complete, Nos. 4879, 4881 to 4884
		and two wood screws 1 in. No. 16
13725		Foot Lifter complete, Nos. 76p, 802p,
		1521E, 4880, 4885, 5598, 5670, 12416,
		13587, 13588 and two 178E

KNEE LIFTER PARTS

NO.	PLATE			NAME	
5596	7448	Bell (Crank		
56848			"	5596 with 5599 and 5601	
5599	7448	"	"	Bracket	
178E	7450	"	"	" Screw	
5601	7446	"	"	Hinge Pin	
5735	7446	"	"	Spring	
5598	7448	Bell (Crank	complete, Nos. 5735 and 568	48
13587	7448			rer	
13588	7448	"	"	Connecting Rod	
12416	7446	"	"	" Joint	
76p	7446	"	"	" " " Hin	
		Ser	ew		
1521E	7446	Liftin	gLev	er Connecting Rod Lock Nut	
802p	7450	"	"	Hinge Screw	
2763	1511	Rock	Shaft		
12242	1511	"	"	Hanger with two wood scre	ws
		1 ir	n. No.	10	
2765	1511	Rock	Shaft	Knee Arm	
2766	1511	"	"	" " Hub with 356c.	
356c	7450	**	"	" " Set Screw.	
2768		Rock	Shaf	t Knee Arm complete, No	os.
		276	5 to 2	2767	
2767	1511			Knee Plate with 356c	
356c	7450	"	"	" " Set Screw	
6337	1511	**	"	Lifting Bracket with two 35	
2778	1511	"	"	" " Hook	
356c	7450	"	"	" " Set Ser	
356c	7450	"	"	" Set Screw	
2770	1511	"	"	Stop Dog with 356c	
356c	7450	"	"	" " Set Screw	
				~~~~~~~~~~	

NO.	PLATE	NAME
2777	1511	Rock Shaft complete, Nos. 2763, 2768,
		2770, 2778, 6337 and two 12242
17039		Knee Lifter complete, Nos. 76p, 802p,
		1521E, 2777, 5598, 12416, 13587, 13588
		and two 178E

#### THREAD UNWINDER

#### FOR THREE SPOOLS

NO.	PLATE	NAME
225389	7165	Spool Rest with 201018c, for one spool
225395	7165	" " 201018c, for two spools
225388	7165	" " Rod
200383c	7463	" " Set Screw
201018c	7463	" Set Screw
202490	7165	" Stand with 200383c
225391	7165	Thread Guide
201696л	7463	" " Lock Nut
225392	7165	" Rod with 208E and 225393
208E	7450	" " Screw
225393	7463	" " Washer
225397	7165	Thread Unwinder complete, Nos. 201696J,
		202490, 225388, 225389, 225392, 225395,
		three each 225391 and wood screws 1/8
		in. No. 12
27739	7234	Thread Cone (wood) for large cones
225390	7234	" Holder, for inverted cones
N	OTE: N	os. 27739 and 225390 are used with,
		but not included in 225207

but not included in 225397

#### FEED ROLLS

	-					
NO.	PLATE				NAMI	0
27971	2830	Feed	Roll	(lower)	with	two 446c
446c	2831	"	"	"	Set !	Screw
27972	2829	"	"	"	Shaf	t
11411	2831	cc	"	"	"	Collar with 453c
453c	2831	"	"	"	"	" Set Screw
27973	2830	**	44	"	"	Support
27974	2830	"	"	(upper)		
27975	2831	"	46	66		
6533	2831	"	"	66	"	Collar with 460c
460c	2831	"	"	44	"	" Set Screw
27976	2831	- 66	"	"	"	Guide Bracket

NO.	PLATE				NAM	E
454c	2831	Feed	Roll	(upper)	Bar	Guide Bracket Set
		1000				
9532	2831	Feed	Roll	(upper)	Bar	Lifter with 9533
810	2831	"	"	"	"	" Hinge Screw
9533	2831	"	"	"	"	" Stop Pin
2065	2831	"	"	"	"	Spring
27977	2830	"	"	"	Brac	ket with 453c and
		910	)c			
910c	2831	Feed	Roll	(upper)	Bra	cket Set Screw
2932	2830	"				ft
453c	2831	"	"	"	"	Set Screw
27978	2829	"	"	Frame.		
27979	2829	"				ved) 97/8 in. diam.,
		wit				
435c	2831					ved) Set Screw
27980						os. 81p, 2065, 2932,
						7971 to 27979 and
						in. No. 12

#### **OBSOLETE PARTS**

NO. PLATE	NAME
13793 7440	Arm Shaft
13809 7445	Looper
13891 7465	" Carrier with two 237F and six 853c
237F7450	" Set Screw for 13891
1253c 7445	" Driving Shaft Link Hinge Pin Set
	Screw for 13818
640c 7450	Needle Bar Connecting Stud Clamping
	Screw
1058c 7445	Presser Bar Lifter Hinge Screw
1520E 7444	" " " " Nut
914F 7442	Tension Bracket Screw
13844 7442	Thread Controller Post for 13847
13846 7442	" " Thread Guide
13847	Thread Controller complete, Nos. 233p,
	13844 and 13845

## FOR MACHINES Nos. 52-56 and 52-76

#### NUMERICAL LIST OF PARTS

NO. PLATE	NAME
55D 7449	Tape Holder Cover Hinge Screw for 28994
74E 7444	Feed Regulator Hinge Screw
76p 7446	Lifting Lever Connecting Rod Joint Hinge
	Screw for 13725 and 17039
81р 2831	Feed Roll (upper) Bar Lifter Hinge Screw
	for 27980
135p 7450	Corder Screw for 28563
138E 7450	Arm Screw (right)
144p 7450	" Shaft Screw
145E 7450	Crank Connecting Rod Cap Screw for
	13799
145E 7450	Feed Lifting Rock Shaft Connecting Rod
	Cap Screw for 13808
157л 7444	Feed Lifting Rock Shaft Crank Clamping
	Screw for 2509
175D 7444	Corder Arm Adjusting Screw for 28556
175E 7444	Needle Bar Connecting Stud Clamping
	Screw for 13896
178E 7450	Bell Crank Bracket Screw for 13725 and
	17039
190р 7442	Face Plate Screw for 52-56 Machine
190р 7442	" (upper) Screw for 52-76 Ma-
	chine
190р 7442	Presser Foot Screw
190р 7442	Thread Controller Post Screw
191c 7450	Feed Dog Screw
208E 7450	Thread Unwinder Thread Guide Rod
	Screw for 225392
210p 7450	Balance Wheel Oil Cover Screw
211c 7463	Looper Carrier Set Screw for 13268
217F 7450	Diffict bot below for 10011
219р 7450	Thread Guide (side of arm) Screw
233р 7442	" Controller Spring Screw for 13847
	and 13931
237F $7450$	Looper Carrier Set Screw for 13891, ob-
000 5150	solete  Pressure Regulating Thumb Screw
263E 7450	Tape Holder Thumb Screw for 26065
284p 7449	Arm Side Cover Thumb Screw
286p 7450	Tape Holder Disc Hub Thumb Screw for
286p 7450	26062
286р 7450	Tape Holder Tension Adjusting Collar
	Thumb Screw for 26073

NO. PLATE	
307c 7450	Feed Lifting Rock Shaft Screw Centre
307c 7450	" Rock Shaft Screw Centre
315c 2642	" Bar Screw Centre
356c 7450	Rock Shaft Knee Arm Hub Set Screw for 2766
356c 7450	Rock Shaft Knee Plate Set Screw for 2767
356c 7450	" " LiftingBracketHookSetScrew
0000 1100	for 6337
356c 7450	Rock Shaft Lifting Bracket Set Screw for
0000 1100	6337
356c 7450	Rock Shaft Stop Dog Set Screw for 2770.
375c 7450	Crank Connecting Rod Hinge Screw
375c 7450	Feed Lifting Rock Shaft Connecting Rod
0.00 .100	Hinge Screw
378c 7444	Feed Connecting Link Hinge Screw (long)
378c 7444	" Forked Connection Hinge Screw
380c 7444	" Connecting Link Hinge Screw (short)
435c 2831	" Roll Pulley (grooved) Set Screw for
	27979
435c 2831	Needle Bar Crank Set Screw for 13816
443c 7450	Arm Shaft Flanged Bushing (front) Set
	Screw
446c 2831	Arm Shaft Flanged Bushing (back) Set
	Screw
446c 2831	Feed Roll (lower) Set Screw for 27971
448c 7450	Balance Wheel Set Screw for 13796
448c 7450	Feed and Feed Lifting Eccentric Set Screw
	for 13803
448c 7450	Looper Carrier Shaft Bushing Set Screw
448c 7450	Oscillating Rock Shaft Hinge Pin Set Screw
453c 2831	Feed Roll (lower) Shaft Collar Set Screw
	for 11411
453c 2831	Feed Roll (upper) Shaft Set Screw for
	27977
453c 2831	Presser Bar Lifter Hinge Stud Set Screw
	for 13946
453c 2831	Presser Bar Lifting Bracket Set Screw for
	2953
454c 2831	Feed Roll (upper) Bar Guide Bracket Set
100 0001	Screw for 27976
460c 2831	Feed Roll (upper) Bar Collar Set Screw
1650 7111	for 6533 Feed Rock Shaft Crank Set Screw for 2048
465c 7444 620r 7445	Needle Set Screw for 13596
637F 7442	Tension Screw Stud for 13894
640c 7450	Needle Bar Connecting Stud Clamping
0400 1400	Screw, obsolete
	belew, obsolete

NO. PLATE	NAME
691F 7450	Throat Plate Screw
736p 7449	Tape Holder Foot Thumb Screw for 26064
	and 26325
747D 7444	Feed Regulator Thumb Screw
794E 7444	Needle Bar Connecting Link Adjusting
	Screw for 13582
802p 7450	Lifting Lever Hinge Screw for 13725 and
	17039
853c 7450	Looper Set Screw for 13628 and 13891
880E 7450	Arm Screw (left)
881c 7444	Needle Bar Connecting Link Hinge Screw
883в 7445	Thread Take-up Plate Screw
898p 7450	Arm Oil Tube Bracket Screw
898F 7450	Tension Bracket Screw
910c 2831	Feed Roll (upper) Bracket Set Screw for 27977
914F 7442	Tension Bracket Screw, obsolete
970p 7446	Bed Frame Thumb Screw for 13697
1058c 7445	Presser Bar Lifter Hinge Screw, obsolete
1253c 7445	Looper Driving Shaft Crank Set Screw
	for 13812, obsolete
1253c 7445	Looper Driving Shaft Link Hinge Pin Set
	Screw for 13818
1293c 7450	Needle Bar Crank Position Screw for 13816
1454c 7463	Looper Driving Shaft Link Hinge Pin Set Screw for 13818
1513ј 2642	Feed Lifting Rock Shaft Screw Centre Nut
1513ј 2642	" Rock Shaft Screw Centre Nut
1518E 7450	Crank Connecting Rod Hinge Screw Nut
1518E 7450	Feed Lifting Rock Shaft Connecting Rod
	Hinge Screw Nut
1519E 7450	Feed Bar Screw Centre Nut
1520E 7444	" Connecting Link Hinge Screw Nut
1520E 7444	" Forked Connection Hinge Screw Nut
1520E 7444	Presser Bar Lifter Hinge Screw Nut, ob-
1 201 - 2110	solete
1521E 7446	Lifting Lever Connecting Rod Lock Nut for 13725 and 17039
1547p 7442	Tension Screw Stud Nut for 13894
1547b 7442	" Regulating Thumb Nut for 13894
1813 7444	Feed Lifting Rock Shaft Crank Roller and
1010 /111	Stud for 2509
1904 7444	Needle Bar Connecting Stud Roller (roller only) for 13815 and 13896
2000 7444	
2039 7444	Feed Connecting Link
2046	Feed Rock Shaft complete, Nos. 2047 and
	2048

NO. 1	PLATE	NAME
2047	7440	Feed Rock Shaft for 2046
2048	7444	" " Crank with 465c, for
		2046
2049	7444	Feed Rock Shaft Crank Pin
2058	7441	Presser Bar
2065	2831	Feed Roll (upper) Bar Spring for 27980
2070	7445	Presser Bar Spring Washer
2164	7444	Feed Regulator
2269	7463	Tension Bracket Steady Pin
2273	7445	Needle Clamp Pin
2509	7444	Feed Lifting Rock Shaft Crank with 157J
		and 1813, for 13807
2763	1511	Rock Shaft for 2777 and 4880
		N 000 000
		Nos. 2765 to 2767 for 2768
2765	1511	Rock Shaft Knee Arm
2766	1511	" " " Hub with 356c
2767	1511	" " Plate with 356c
2768		Rock Shaft Knee Arm complete for 2777,
		Nos. 2765 to 2767
2770	1511	Rock Shaft Stop Dog with 356c, for 2777
		and 4880
2777	1511	Rock Shaft complete for 17039, Nos. 2763,
		2768, 2770, 2778, 6337 and two 12242
2778	1511	Rock Shaft Lifting Bracket Hook for 2777
2921	7442	Tension Disc for 13894
	2830	Feed Roll (upper) Shaft for 27980
2953	7445	Presser Bar Lifting Bracket with 453c
2978	1514	Drip Pan for 13697
4389	7445	Arm Dowel Pin
4822	7447	Wrench for 1521 and 1547 (Accessories)
	7448	Chain Connecting Link for 4885
4880	1516	Rock Shaft complete for 13725, Nos. 2763,
		2770, 7125, 12243 and two each 6337
		and 12242
	]	Nos. 4881 to 4884 for 4885
4881	1516	Treadle
4882	7448	" Shaft
4883	7448	" Spring
4884	1516	" Stand
4885	1516	Treadle complete for 13725, Nos. 4879,
		4881 to 4884 and two wood screws 1
		in. No. 16
5596	7448	Bell Crank for 56848
5598	7448	Bell Crank complete for 13725 and 17039,
		Nos. 5735 and 56848

NO.	PLATE	NAME
5599	7448	Bell Crank Bracket for 56848
5601	7446	" " Hinge Pin for 56848
5670		Chain, length 26 in. to 35 in., with 56864
		and 56865, for 13725
5735	7446	Bell Crank Spring for 5598
6337	1516	Rock Shaft Lifting Bracket with two 356c,
		for 2777 and 4880
6533	2831	Feed Roll (upper) Bar Collar with 460c,
		for 27980
7125	1516	Rock Shaft Lifting Bracket Hook for 4880
7263	7446	Bed Frame Hinge Connection (long) for
		13697
8908	7447	Wrench for 1519 and 1520 (Accessories)
8909	7447	" " 1513 and 1518 (Accessories)
9532	2831	Feed Roll (upper) Bar Lifter with 9533,
0002	2001	for 27980
9533	2831	Feed Roll (upper) Bar Lifter Stop Pin
2000	2001	for 9532
11118	7446	Bed Frame Cushion (leather) for 13697
111115	2831	Feed Roll (lower) Shaft Collar with 453c,
11411	2001	for 27980
12242	1511	Rock Shaft Hanger with two wood screws
12242	1911	1 in. No. 10, for 2777 and 4880
10040	1710	Rock Shaft Lifting Bracket Hook for 4880
12243 12361	1516 7446	Machine Hinge Connection for 44140
12405	7446	" Rest, felt (Accessories)
12405	7446	Lifting Lever Connecting Rod Joint for
12410	7440	13725 and 17039
13211	7446	Tape Holder Tension Adjusting Spring for
15211	1440	26074
13516	7445	Looper Carrier Shaft
13581	7441	Needle Bar (hollow)
*13582	7444	" Connecting Link with 794E,
10002	, 111	for 13933
13587	7448	Lifting Lever for 13725 and 17039
13588	7448	" Connecting Rod for 13725
10000	1440	and 17039
13589	7442	Tension Disc Steady Pin for 13893
13589	7442	" Thread Guide Pin for 13893
13594	7445	Thread Take-up Plate
13596	7465	Needle Clamp with six 620f or 50014f, for
10000	. 200	$\frac{1}{8}$ in. to $\frac{11}{64}$ in. gauge
13617	7463	Looper
13628	7463	" Carrier with two 211c and six 853c
13635	1514	Drip Pan with four 1 in. wire nails

NO.		NAME
13697	1511	Bed Frame with 970p, 2978, 7263, 14093,
		two 14008 and four each 11118 and wood
		screws 1¼ in. No. 12
13710	7442	Tension Spring for 13894
13725		Foot Lifter complete, Nos. 76p, 802p,
		1521E, 4880, 4885, 5598, 5670, 12416,
		13587, 13588 and two 178E
*13789		Arm
13790	to 1379	2 Nos. cancelled.
13793	7440	Arm Shaft, obsolete
13794	7440	" "Flanged Bushing (back)
13795	7440	" " (front)
13796	7441	Balance Wheel, $2\frac{3}{16}$ in. pulley, with two
		448c
13797	7441	Balance Wheel Oil Cover
*13798		Bed
13799	7441	Crank Connecting Rod with 13800 and
20.00		two 145E
*13800		
13801	7458	Crank Connecting Rod Cap for 13799
13802		Face Plate (upper) for 52-76 Machine
	7443	Feed Bar
13803	7444	and reed Litting Eccentric with 448c
13804	7444	Sleeve
13805	7440	rorked Connection
13806	7440	" Lifting Rock Shaft for 13807
13807		Feed Lifting Rock Shaft complete, Nos.
		2509 and 13806
13808	7440	Feed Lifting Rock Shaft Connecting Rod
		with 43977 and two 145E
13809	7445	Looper, obsolete
13811	7441	" Driving Shaft with 217F
13812	7445	" " Crank with two
		1253c
13813	7445	Looper Driving Shaft Link
13814	7445	" " Hinge Pin
13816	7440	Needle Bar Crank with 435c and 1293c.
13818	7445	Oscillating Rock Shaft with 1454c
13819	7445	" " Hinge Pin
13820	7445	" " Hinge Pin " " Bushing
	o 13830	Dusting
		Nos. 13831 to 13833 for 13834
13831	7442	Arm Oil Tube (left) with 49092, for oiling
		13811
13832	7442	Arm Oil Tube (right) with 49092, for
		oiling 13813

	PLATE	NAME
		Arm Oil Tube Bracket
34	7442	" " " " 13833 with 13831
		and 13832
35	7458	Face Plate (lower) for 52-76 Machine
36		Looper Carrier Shaft Bushing
39		Thread Guide (back of arm) six holes, for
		13840
40	7462	Thread Guide (back of arm) 13839 with
		13862
42		Thread Guide (top of arm) six holes, for
		13843
43	7463	Thread Guide (top of arm) 13842 with
		13862
44	7442	Thread Controller Post for 13847, obsolete
45	7442	" Spring for 13847
46	7442	" Thread Guide, obsolete
47		Thread Controller complete, Nos. 233D,
		13844 and 13845, obsolete
49	7441	Face Plate for 52-56 Machine
62	7442	Arm Oil Tube with 29599, for oiling 13799
		and 13804, for 13840 and 13843
91	7465	Looper Carrier with two 237F and six 853c,
		obsolete
92	7465	Needle Clamp with six 50014 $F$ , for $\frac{3}{16}$ in.
		gauge and above
93	7466	Tension Bracket with twelve 13589, for
		13894
94		Tension Bracket complete, Nos. 13893,
		six each 637F, 1547D, 1560C, 13710 and
	-	twelve 2921
-		Thread Guide (side of arm) six holes
96	7444	Needle Bar Connecting Stud with 1904
		and two 175E, for 13933
		Arm Shaft
		Thread Controller Post for 13931
		Tilleau Guide
31		Thread Controller complete, Nos. 233p,
10	7400	13845 and 13929
		Thread Take-up Plate
		Arm for 13946
		19949 With 4990 and 19400
18	7446	Bed Frame Hinge Connecting Pin for
		13697
98	7446	Bed Frame Hinge Connection (short) for
		13697
96	7441	Arm Side Cover
86	7463	Presser Bar Lifter Hinge Stud for 13946
	36 39 40 42 43 44 45 446 47 49 62 91 92 93 94 95 96 28 29 30 31 40 40 40 40 40 40 40 40 40 40 40 40 40	33       —         34       7442         35       7458         36       7445         39       —         40       7462         42       —         43       7463         44       7442         45       7442         49       7441         62       7465         93       7465         94       —         95       7465         96       7444         28       7463         30       7463         31       —         40       7463         31       —         46       —         46       —         46       —         46       7446         7446       7446

NO.	PLATE	NAME
17039		Knee Lifter complete, Nos. 76p, 802p,
		1521Е, 2777, 5598, 12416, 13587, 13588
		and two 178E
21350	7444	Feed Regulator Thumb Screw Stop
25790	7449	Corder Arm Hinge Pin for 28556
26026	7447	Screw Driver, large (Accessories)
26061	989	Tape Holder Bracket Wire with Disc, for
		26063
26062	989	Tape Holder Disc (adjustable) with 286p
		and 35925, for 26063
26063	989	Tape Holder (straight) 8 in. disc, com-
		plete, for 26065, Nos. 26061 and 26062
26064	7448	Tape Holder Foot with 736p and three
		wood screws 1 in. No. 12, for 26343
26065		Tape Holder with Foot complete, Nos.
		26063 and 26325
26066	989	Tape Holder Bracket Wire for 26067
26067		Tape Holder Bracket Wire complete for
		26074, Nos. 26066, 26068 and 26072
26068	989	Tape Holder Disc for 26067 and 26071
26069	989	" " Hub for 26071
26070	7446	" " " Rivet for 26071,
		per 100
26071		Tape Holder Disc complete for 26074,
		Nos. 26068, 26069 and three 26070
26072	989	Tape Holder Tape Guide for 26067
26073	7449	" " Tension Adjusting Collar
		with 286p, for 26074
26074	989	Tape Holder (offset) 10 in. disc, complete,
	000	for 26343, Nos. 13211, 26067, 26071 and
		26073
26212	7543	Presser Foot for 28563
26325	7448	Tape Holder Foot with 736p and three
20020	1440	wood screws 1 in. No. 12, for 26065
26343		Tape Holder with Foot complete, Nos.
20040	The late of the	26064 and 26074
26354	1512	Corder Cord Guide Eyelet for 26356
26355	1512	" " Plate for 26356
26356	1512	
20550	1912	Corder Cord Guide (table) complete for
		52-56 Machine, Nos. 26355 and seven
0007		26354
26357	1512	Corder Cord Tension Plate for 26359
26358	1512	" " Pin for 26359
26359	1512	Corder Cord Tension (bed) complete for
		52-56 Machine, Nos. 26357 and ten
		26358
26485	7447	Screw Driver, small (Accessories)

NO.	PLATE	NAME
27739	7234	Thread Unwinder Thread Cone (wood) for
		large cones, for 225397
	N	os. 27971 to 27979 for 27980
27971	2830	Feed Roll (lower) with two 446c
27972	2829	" " Shaft
27973	2830	" " " Support
27974	2830	" " (upper)
27975	2831	" " . " Bar
27976	2831	" " Guide Bracket with
		454c
27977	2830	Feed Roll (upper) Bracket with 453c and
		910c
27978	2829	Feed Roll Frame
27979	2829	" Pulley (grooved) 97/8 in. diam.,
		with 435c
27980		Feed Rolls complete, Nos. 81p, 2065, 2932,
		6533, 9532, 11411, 27971 to 27979 and
		six wood screws 1¼ in. No. 12
28551	7464	Corder Arm with Tip and Cord Guides
		for 28556
28554	7464	Corder Arm Bracket for 28556
28556	7464	Corder Arm and Bracket complete for
		28563, Nos. 175p, 25790, 28551 and 28554
28563		Corder complete for 52-56 Machine, Nos.
		135p, 26212 and 28556
28573	7544	Presser Foot, for group cording, for 52-56 Machine
28574	7544	Presser Foot, for space cording, for 52-56
		Machine
28994	2116	Tape Holder (5 in. diam.) complete, for
		under the bench, Nos. 55p, 36795, 36796
		and two wood screws 11/4 in. No. 10
29599	7442	Arm Oil Tube Packing (felt) for 13862,
		per 100
	Nos. 3	0356 to 30365 for 52-56 Machine
30356	7552	Presser Foot (strip folding and cording) for
		covering three cords with three folded
		strips
30357	4656	Presser Foot, for strip cording, with guides
		for upper and under strips and five cord
		tubes
30358	7543	Presser Foot, for general work
30359	7546	" " braiding
30360	7550	" " (tube)
940	5—3	
848	0-3	

NO.	PLATE	NAME
30361	4678	Presser Foot (strip folding) leaving out
		the first and second needles from the
		right hand side and the second and third
		needles from the left hand side
30362	3043	Presser Foot (tube) for three strips
30363	4689	" " and
		under strip
30364	3039	Presser Foot (strip folding)
30365	3040	" for cording, for covering
		three cords with three strips
	Nos. 3	1171 to 31180 for 52-56 Machine
31171	3041	Presser Foot (strip folding) with five cord
01170	2011	tubes
31172	3041	Presser Foot (strip folding) with three cord
		tubes, for cording between the first and
		second needles from the right hand side,
		the first and second needles from the
		left hand side, the third needle from the
		right hand side and the third needle
01170	0010	from the left hand side
31173	3042	Presser Foot (tube) with four cord tubes,
		for cording between the first, second and
		third needles from the right hand side
		and the first, second and third needles
31174	3042	from the left hand side
31174	3043	Presser Foot (front hinged) for general work
31176	3044	" for gathering
31177	3045	" " for cording, with five cord
01111	0010	tubes and guides for upper strip
31178	3045	Presser Foot (strip folding) with seven
011.0	0010	cord tubes
31179	7545	Presser Foot (strip folding) with four cord
	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	tubes, for inserting four cords in folded
		strip, leaving a space on both edges of
		strip between the edge of strip and the
		first cord from each side of strip, leaving
		out the first needle from the right hand
		side
31180	7549	Presser Foot for strip cording, with guides
		for upper and under strips and four cord
		tubes, leaving out the first needle from
		the right hand side
	Nos. 3	1182 to 31186 for 52-56 Machine
31182		
31182	3099	Presser Foot (tube) for two strips

NO.	PLATE	NAME
31183	3099	Presser Foot (double strip folding) leav-
		ing out the third needle from the right
		hand side
31184	7548	Presser Foot (strip folding) strip to be
01101		stitched by the second and third needles
		from the right hand side and the first,
		second and third needles from the left
		hand side, the first needle from the right
		hand side for plain stitching
31185	7546	Presser Foot for braiding, leaving out the
		first and third needles from the right
		hand side and the second needle from
		the left hand side
31186	3126	Presser Foot (strip folding) leaving out
		the first needle from the right hand side
	Mog . 91	1189 to 31200 for 52-56 Machine
	1 1 1 1 1	
31189	4645	Presser Foot (strip folding) with three cord
		tubes, for cording between the second
		and third needles from the right hand
		side, the second and third needles from the left hand side, the third needle from
		the right hand side, the third needle from the right hand side and the third needle
		from the left hand side
01100	1010	
31190	4646 7547	Presser Foot (side hinged) for general work Presser Foot for braiding, with four narrow
31191	1941	slots for braid, using the first and
		second needles from the right hand side
		and the first and second needles from the
		left hand side, and with a wide slot for
		braid, using the third needle from the
		right hand side and the third needle
		from the left hand side
31192	4666	Presser Foot for braiding, with five nar-
01101		row slots for braid, and with tube for
		braid for the first needle from the right
		hand side
31193	4667	Presser Foot (hinged, adjustable) for gath-
		ering, for 48122
31194	7552	Presser Foot (strip folding) with four cord
		tubes, leaving out the first needle from
		the right hand side
31195	4678	Presser Foot for cording, with four cord
		tubes and guide for upper strip, leaving
		out the first needle from the right hand
		side

***	Dr. (	
NO. 3119		NAME Presser Foot for cording, with three cord
0110	0 7549	tubes and guide for upper strip, leaving
		out the first and second needles from
		the right hand side
3119	7 4668	Presser Foot (tube) for three strips of tape,
0		for stitching tape on the left hand edge,
		leaving out the first and third needles
		from the right hand side and the second
		needle from the left hand side
31198	8 5420	Presser Foot (tube) for two strips, leaving
		out the second and third needles from
		the right hand side
31199	5432	Presser Foot (double hinged, strip folding)
		for folding three strips
31200	0 5448	Presser Foot (strip folding) for cloth work,
		leaving out the first needle from the
-00-		right hand side
32678		Presser Bar Spring
35925		Tape Holder Disc Hub for 26062
36569 36570		Oiler with 36571, for 36570
36571		" 36569, filled with oil (Accessories) " Spout, 134 in. long, with 36807, for
30313	1111	36569
36795	5 —	Tape Holder Body for 28994
36796	3	" Cover for 28994
36807	7446	Oiler Spout Washer (leather) for 36571
41400	7447	Machine Rest Pin (wood) 31/8 in. long
		(Accessories)
*43977		Feed Lifting Rock Shaft Connecting Rod
		Cap for 13808
44139		Machine Hinge Plate for 44140
44140	) —	Machine Hinge complete, Nos. 12361,
		44139 and merlized wood screw 1¼ in.
		No. 14 (Accessories)
	Nos. 47	7288 to 47312 for 52-56 Machine
47288	7543	Presser Foot, for rims of soft hats
47289	5454	Presser Foot (strip folding) with four cord
		tubes, leaving out the first needle from
		the left hand side
47290	5455	Presser Foot for strip cording, with guides
		for upper and under strips and four cord
		tubes, leaving out the first needle from
		the left hand side
47291	5456	Presser Foot (hinged, adjustable) for gath-
		ering, leaving out the first needle from
		the left hand side

NO.	PLATE	NAME
47292	5463	Presser Foot (strip folding) leaving out the first needle from the left hand side
47293	7551	Presser Foot (double hinged) for general work
47294	7550	Presser Foot (hinged) with keel
47295	7554	Presser Foot with three narrow slots, for braiding, leaving out the second needle from the right hand side and the first and third needles from the left hand side
47296	7554	Presser Foot with three slots for tape
47297	7572	Presser Foot for stitching two braids on outside needles (outside needles, equidistant from centre of needle bar)
47298	7577	Presser Foot with upper and lower strip folder and three cord tubes, for insert- ing cord between four centre needles
47299	7546	Presser Foot for braiding, leaving out the first needle from the right hand side and the first and second needles from the left hand side
47300	7551	Presser Foot (side hinged) with three slots for braiding
47301	7553	Presser Foot (hinged) with three slots for
47302	7543	tape  Presser Foot with two slots for braid and two slots for tape, leaving out the two centre needles
47303	7544	Presser Foot with two slots for tape, leaving out the third needle from the left hand side and the second needle from the right hand side
47304	7544	Presser Foot with two slots for tape and three slots for braid
47305	7546	Presser Foot (tube) for three upper and three lower strips
47306	7547	Presser Foot with four slots for braid leaving out the first needle from the right hand side
47307	7547	Presser Foot with one slot for braid and one slot for tape, leaving out the first and third needles from the right hand side
47308	7584	Presser Foot with two slots for braid and two slots for tape
47309	7584	Presser Foot (side hinged) with six slots for tape

NO.	PLATE	NAME
47310	7552	Presser Foot (tube) for three strips of tape
47311	7550	" for braiding, leaving out the
1,011	1000	first, third and fifth needles
47312	7579	Presser Foot with three slots for narrow
47512	7572	
		tape and three slots for wide tape
	Nos 45	8122 TO 48140 FOR 52-56 MACHINE
48122	5410	Feed Dog, for gathering
48123	5411	" "
48124	5412	" "
48125	5413	" "
48126	5414	и и
48127	5415	ш ш
48128	5416	" "
48129	7502	Feed Dog leaving out the second needle
10110		from the right hand side and the first
		and third needles from the left hand side
40100	7509	
48130	7503	Feed Dog
48131	7504	
48132	7610	" for gathering and under braiding
48133	7612	
48134	8700	" "
48135	8701	
48136	8722	" "
48137	8723	. " . "
48138	5413	" "
48139	8738	и и
48140	8739	
48142	5410	Throat Plate for 48122
48143	5411	" " 48123
48144	5412	" " 48124
48145	5413	" " 48125 and 48138
48146	5414	" " 48126
48147	5415	" " 48127
48148	5416	" " 48128, for under strip
48149	7502	
48150	7503	40129
48151		40100
	7504	48151, for under strip
48152	7610	48152, for gathering and
10170	H000	under braiding
48153	7609	Throat Plate for 48122, leaving out the
		third needle from the right hand side
		and the third needle from the left hand
		side
48154	7612	Throat Plate for 48133
48155	8700	" " 48134
48156	8701	" " 48135

	NO.	PLATE	NAME
	48157	8722	Throat Plate for 48136
	48158	8723	" " 48137
	48159	8738	" (No. 53 drill needle hole) for
			48139
	48160	8739	Throat Plate for 48140
		Nos. 48	8512 to 48520 for 52-76 Machine
	48512	5417	Feed Dog
	48513	5418	· · · · · · · · · · · · · · · · · · ·
	48514	5419	" "
	48515	7480	
	48516	7481	" "
	48517	7613	" "
	48518	8744	" (16 teeth to the inch)
	48519	8745	" " 11 teeth (16 teeth to the inch)
	48520	8746	" 11 teeth (16 teeth to the inch)
	48527	7553	Presser Foot (hinged) for 52-76 Machine
	48547	5417	Throat Plate (thin stock) for 48512
	48548	5418	48015
	48549	5419	48514
	48550	7480	" " " " 48515
	48551	7481	" " " " 48516
	48552	7613	" " " " 48517
	48553	8744	" " " " 48518
	48554	8745	" " " " 48519
	48555	8746	" " " 48520
	49092	7442	Arm Oil Tube Packing (felt) for 13831
	2000		and 13832
	50014F	7445	
	50014F	7445	Needle Set Screw, for $\frac{9}{64}$ in. gauge and
			above, for 13596 and 13892
	50062л	7450	Thread Guide (top of arm) Screw
	52016	7445	Presser Bar Lifter
	54897	7442	Arm Oil Cup
	56006	7442	" Shaft Flanged Bushing (back) Oil
			Pad (braided cotton)
	56006	7442	Arm Shaft Flanged Bushing (front) Oil
			Pad (braided cotton)
20	56848		Bell Crank 5596 with 5599 and 5601, for
	90949		
			5598
	56864	7463	Chain Hook (large) for 5670
	56865	7463	" (small) for 5670
	120341	7458	Tweezers (curved) Accessories
	200383c	7463	Thread Unwinder Spool Rest Rod Set
			Screw for 202490
	201018c	7463	Thread Unwinder Spool Rest Set Screw
			for 225389 and 225395

NO.	PLATE	NAME
201696л	7463	Thread Unwinder Thread Guide Lock Nut
		for 225397
202490	7165	Thread Unwinder Spool Stand with
		200383c, for 225397
	Nos	. 225388 то 225392 гот 225397
225388	7165	Thread Unwinder Spool Rest Rod
225389	7165	" " with 201018c,
		for one spool
225390	7234	Thread Unwinder Thread Cone Holder,
		for inverted cones
225391	7165	Thread Unwinder Thread Guide
225392	7165	" " Rod with
220092	7100	Tod with
		208E and 225393
225393	7463	Thread Unwinder Thread Guide Rod
		Washer for 225392
225395	7165	Thread Unwinder Spool Rest with 201018c,
		for 225397
225397	7165	Thread Unwinder complete, for three
		spools, Nos. 2016961, 202490, 225388,
		225389, 225392, 225395, three each
		225391 and wood screws 1/8 in. No. 12.

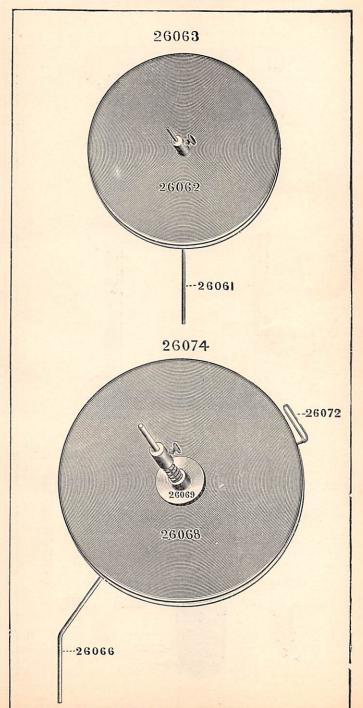
Genuine Singer Needles and their Containers are marked with the Company's Trade Mark "SIMANCO."

Needles in Containers marked
"For Singer Machines"
are not Singer made needles.

2

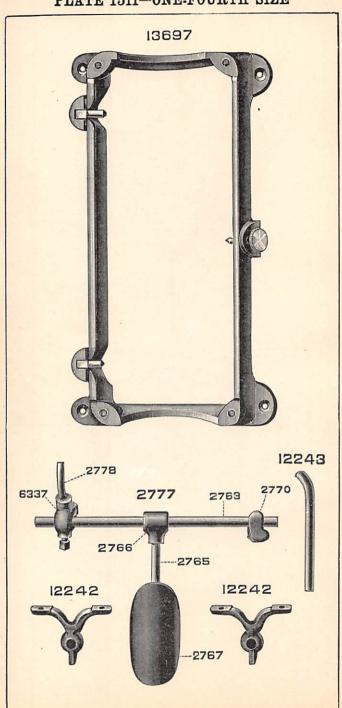
# FOR MACHINES Nos. 52-56 and 52-76

#### PLATE 989-ONE-FOURTH SIZE



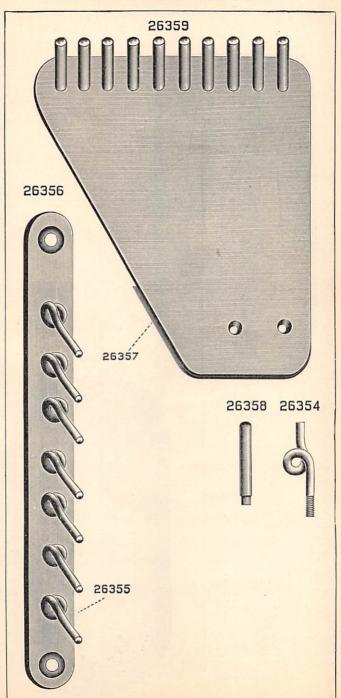
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#### PLATE 1511-ONE-FOURTH SIZE



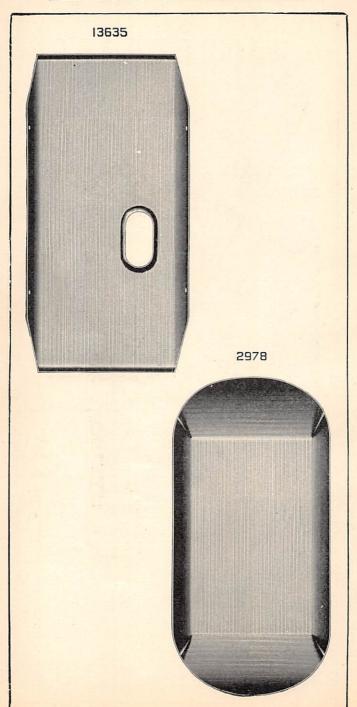
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# PLATE 1512—FULL SIZE



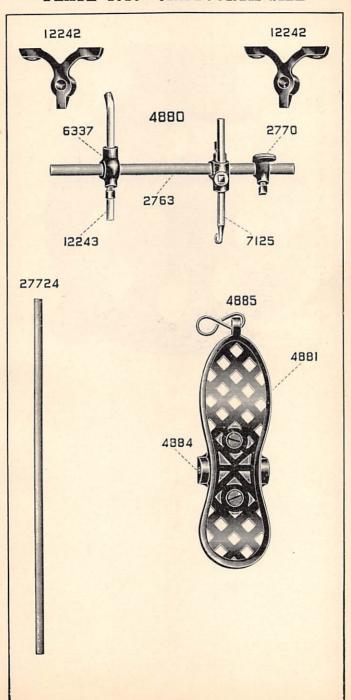
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# PLATE 1514-ONE-FOURTH SIZE

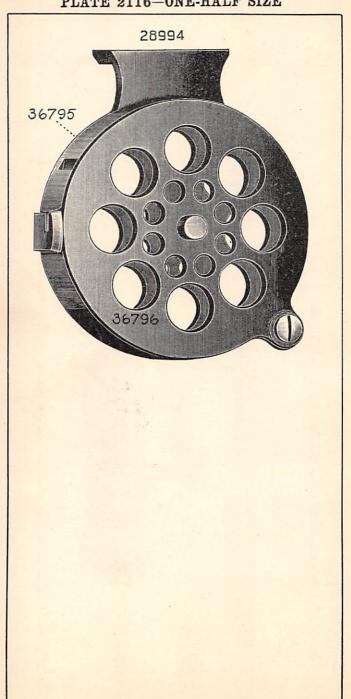


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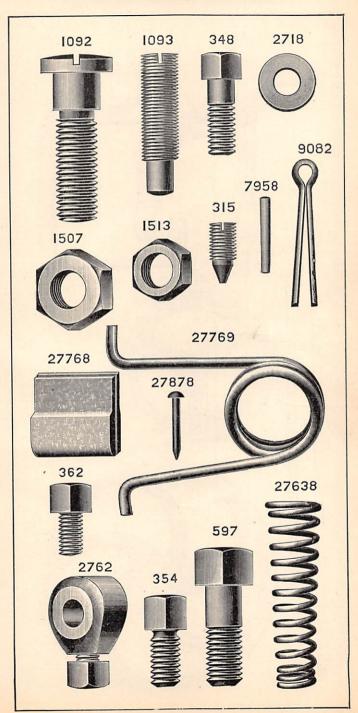
#### PLATE 1516-ONE-FOURTH SIZE



# PLATE 2116-ONE-HALF SIZE

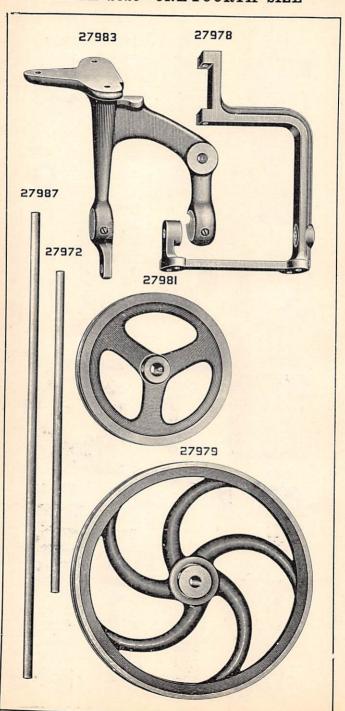


# PLATE 2642-FULL SIZE



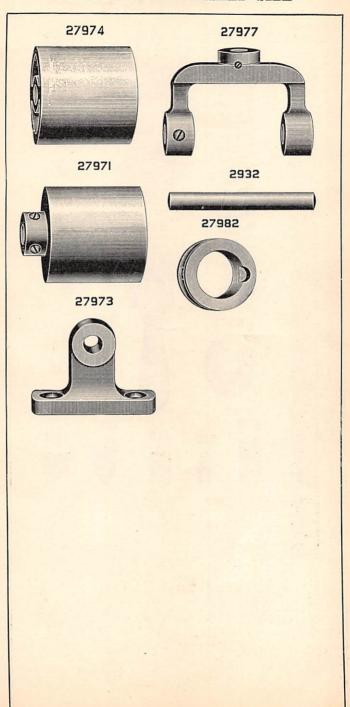
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# PLATE 2829-ONE-FOURTH SIZE

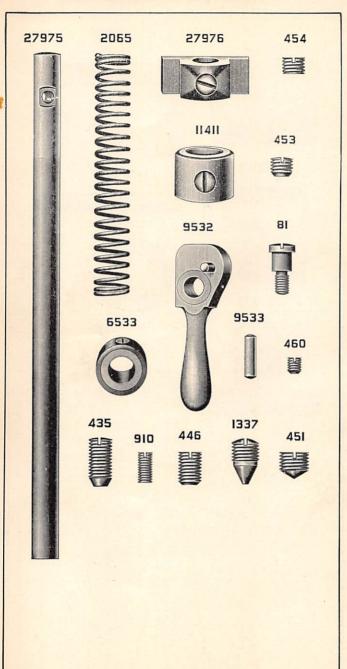


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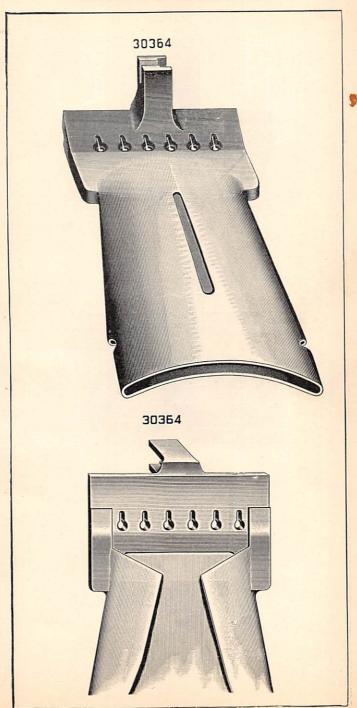
#### PLATE 2830-ONE-HALF SIZE



#### PLATE 2831-FULL SIZE

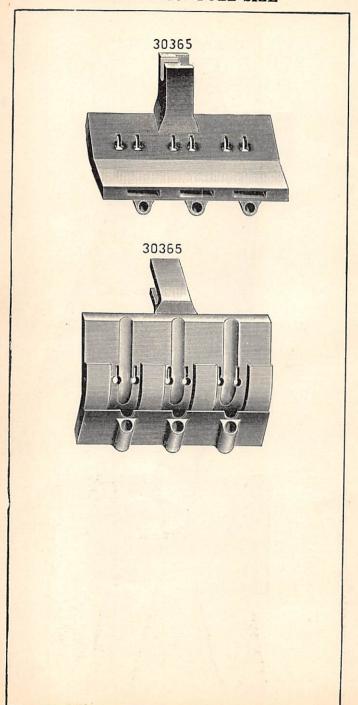


# PLATE 3039-FULL SIZE

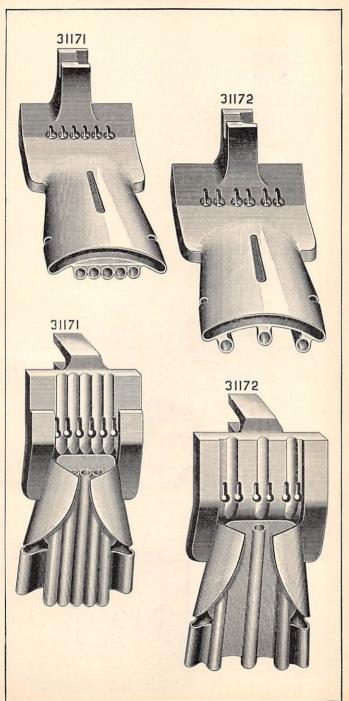


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# PLATE 3040-FULL SIZE

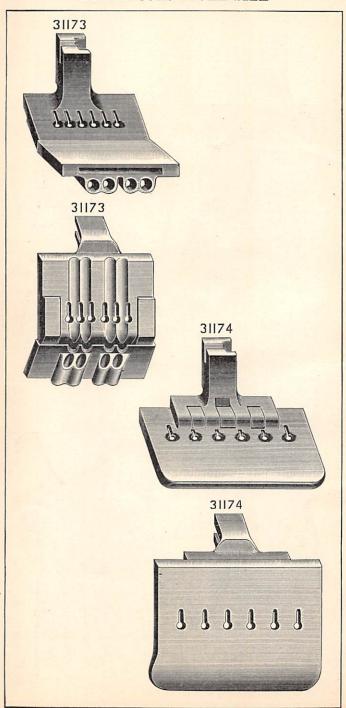


#### PLATE 3041—FULL SIZE



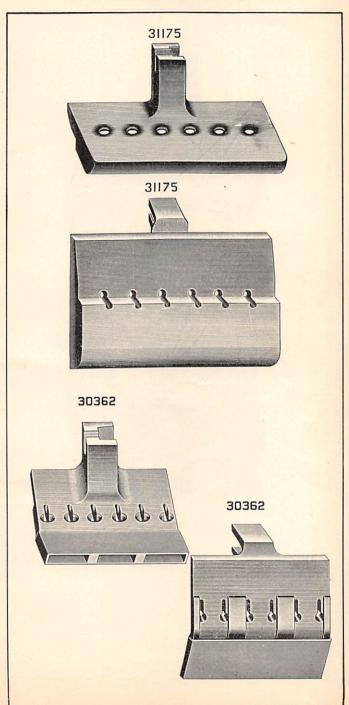
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#### PLATE 3042—FULL SIZE



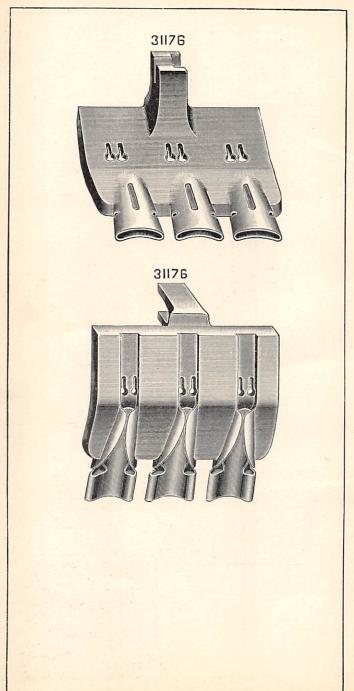
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#### PLATE 3043-FULL SIZE

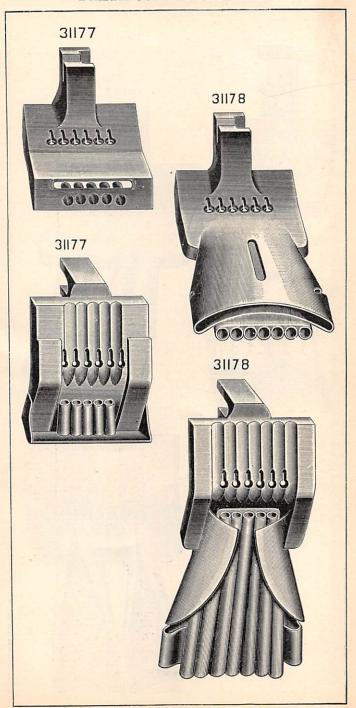


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# PLATE 3044-FULL SIZE

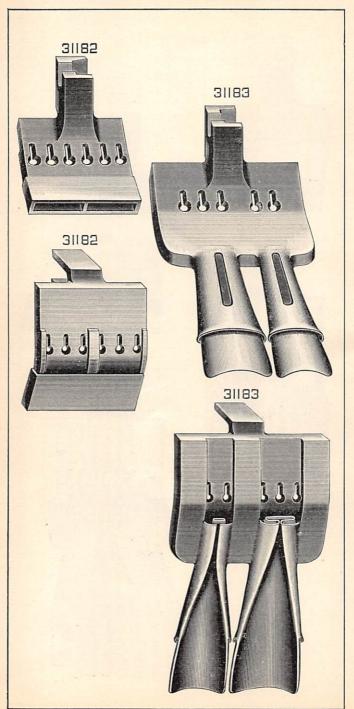


#### PLATE 3045-FULL SIZE



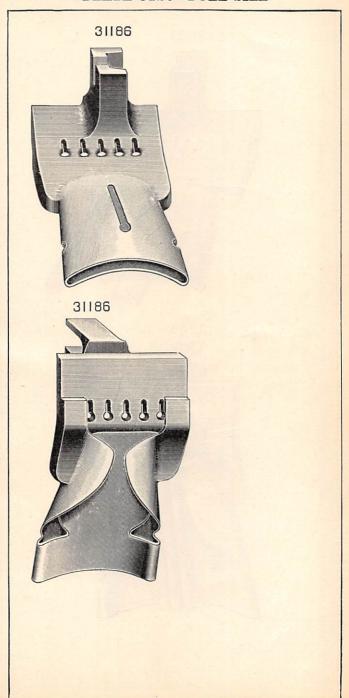
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#### PLATE 3099—FULL SIZE

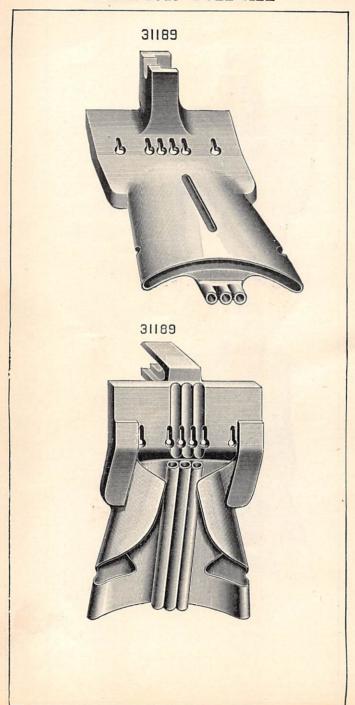


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#### PLATE 3126-FULL SIZE

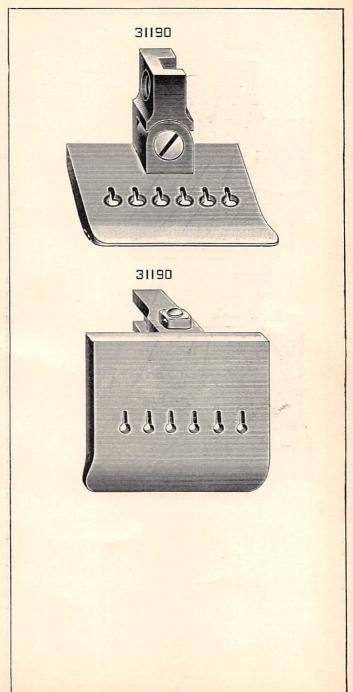


# PLATE 4645-FULL SIZE

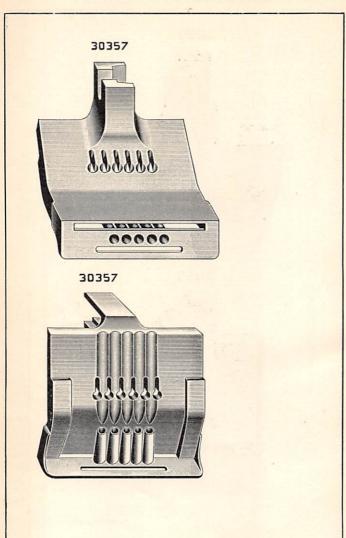


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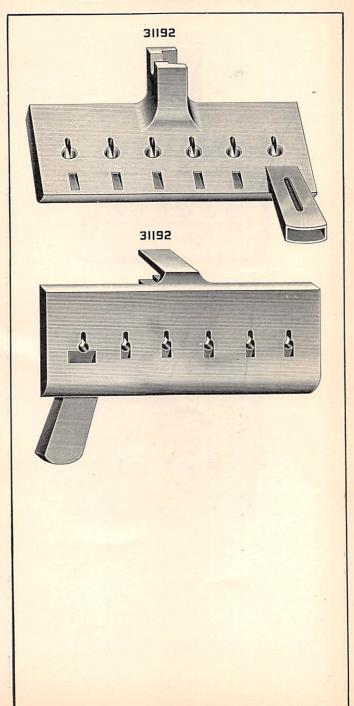
# PLATE 4646-FULL SIZE



#### PLATE 4656-FULL SIZE

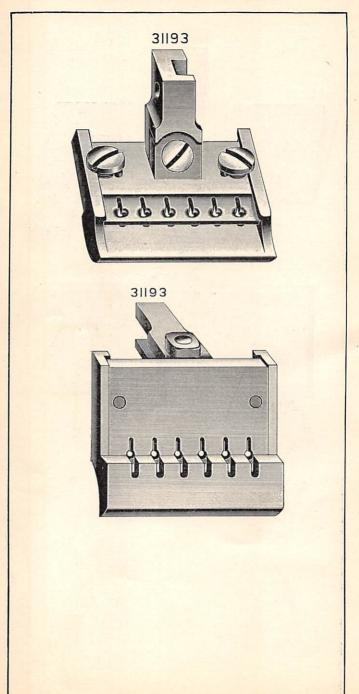


#### PLATE 4666-FULL SIZE

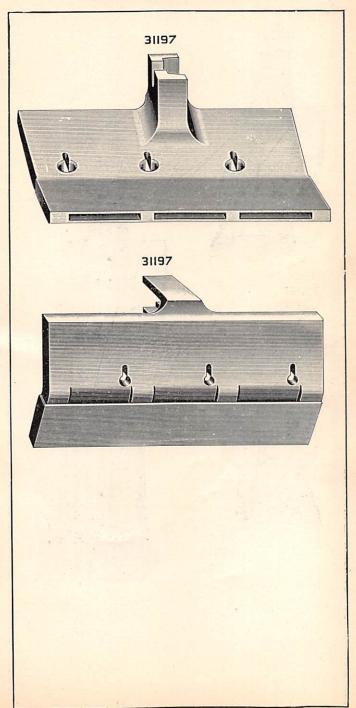


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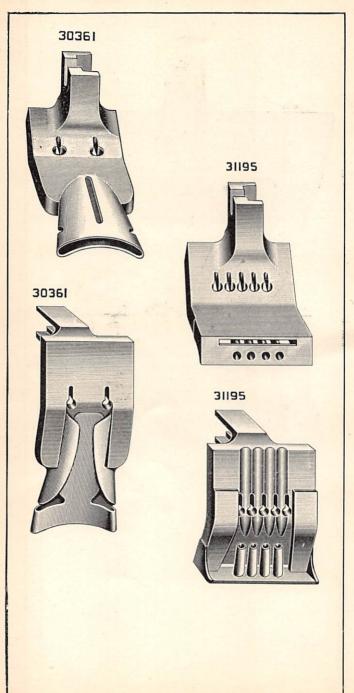
#### PLATE 4667-FULL SIZE



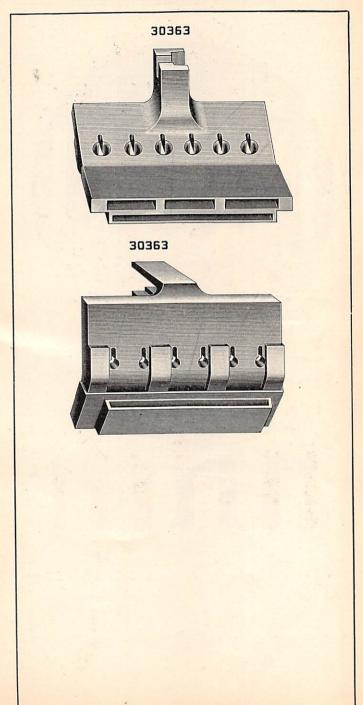
# PLATE 4668-FULL SIZE



# PLATE 4678-FULL SIZE

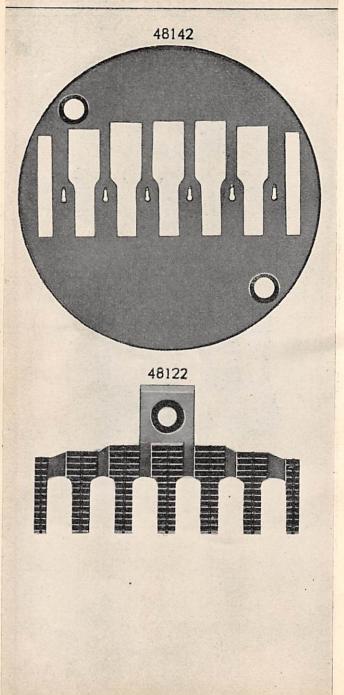


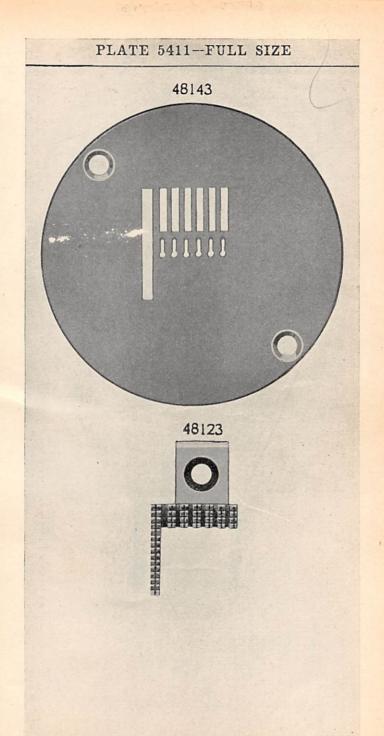
# PLATE 4689-FULL SIZE



From the library of: Superior Sewing Machine & Supply LLC

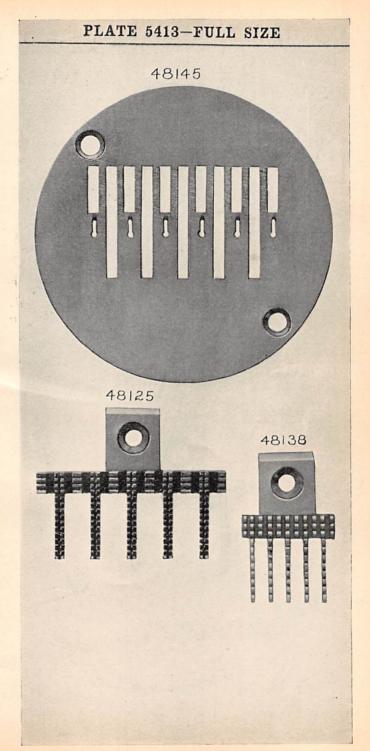
# PLATE 5410-FULL SIZE



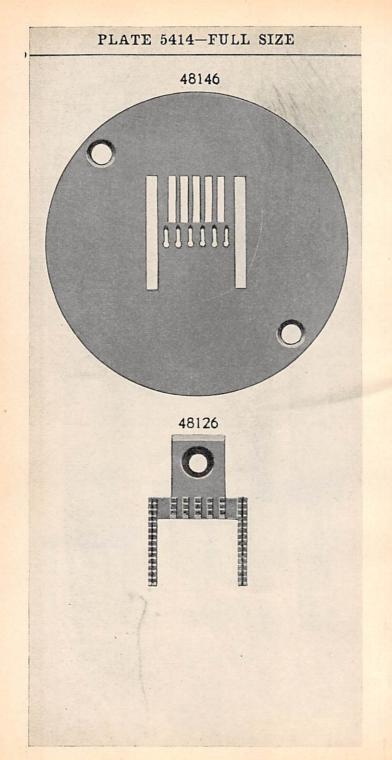


# PLATE 5412-FULL SIZE 48144 1111111 48124

From the library of: Superior Sewing Machine & Supply LLC

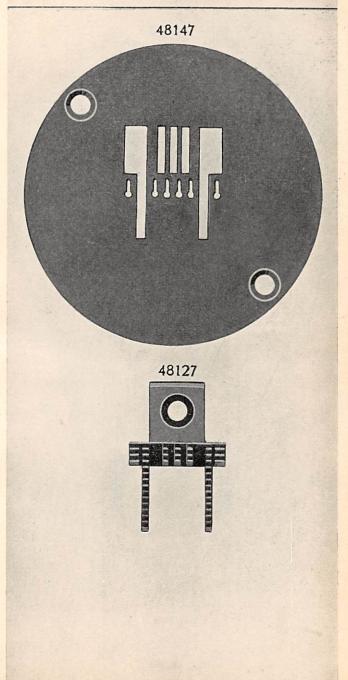


From the library of: Superior Sewing Machine & Supply LLC

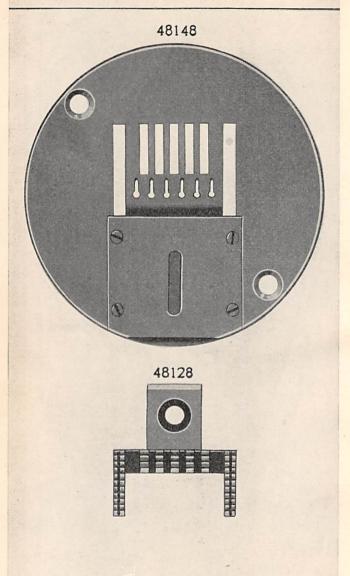


From the library of: Superior Sewing Machine & Supply LLC

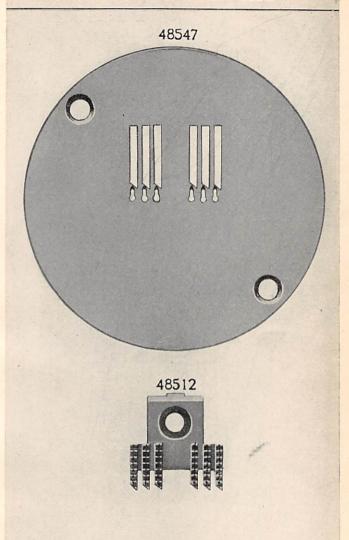
# PLATE 5415-FULL SIZE



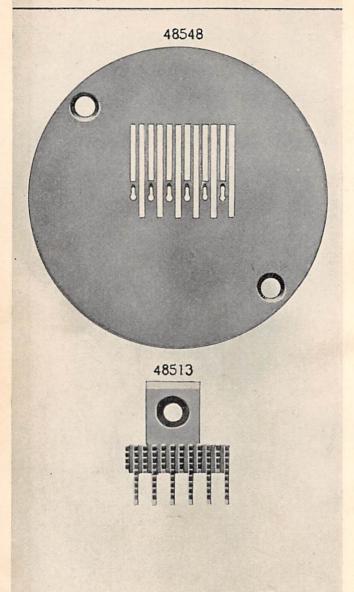
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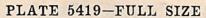


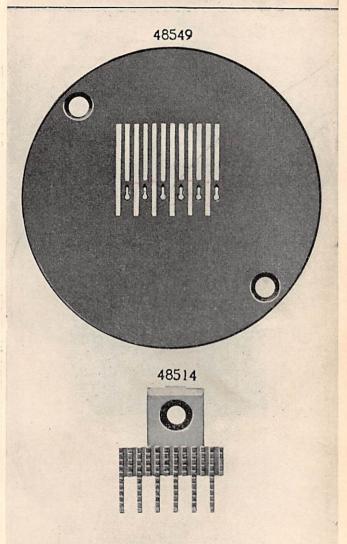
## PLATE 5417-FULL SIZE



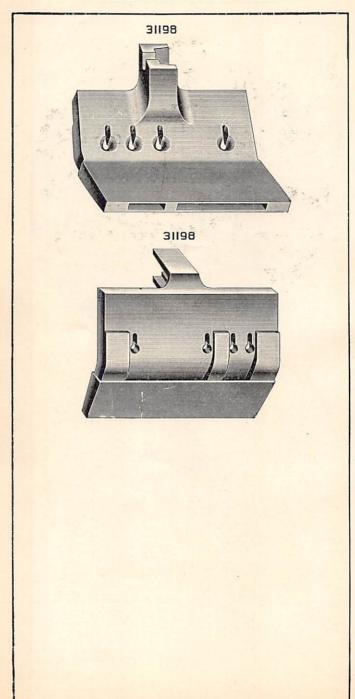
## PLATE 5418-FULL SIZE





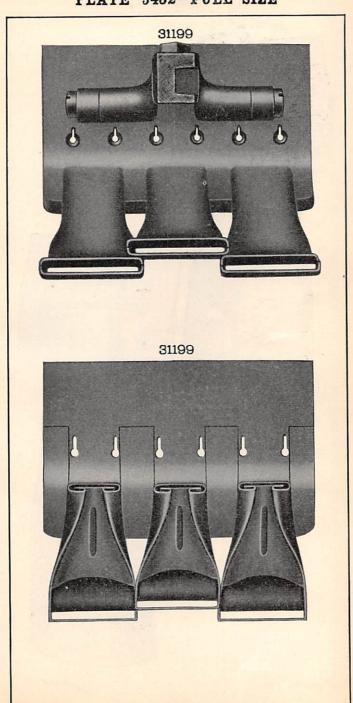


## PLATE 5420-FULL SIZE

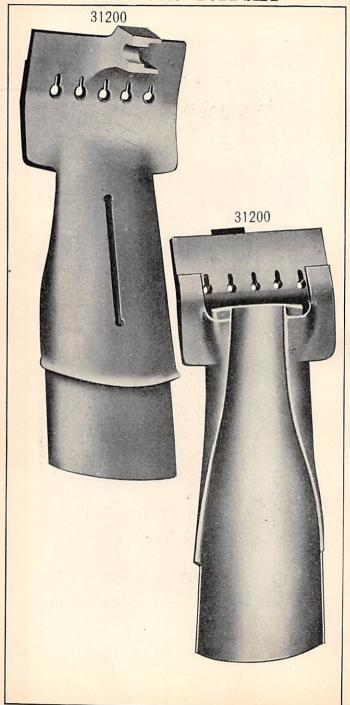


From the library of: Superior Sewing Machine & Supply LLC

## PLATE 5432-FULL SIZE

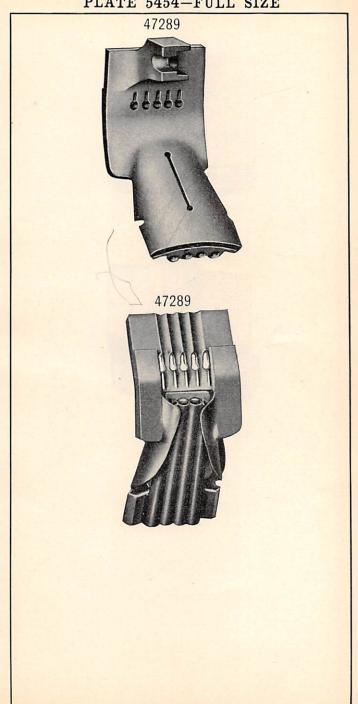


## PLATE 5448-FULL SIZE

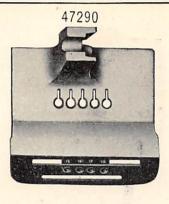


From the library of: Superior Sewing Machine & Supply LLC

## PLATE 5454-FULL SIZE



## PLATE 5455-FULL SIZE



47290

## PLATE 5456-FULL SIZE

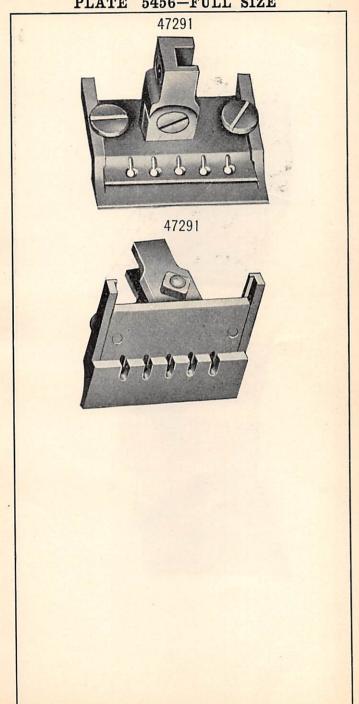
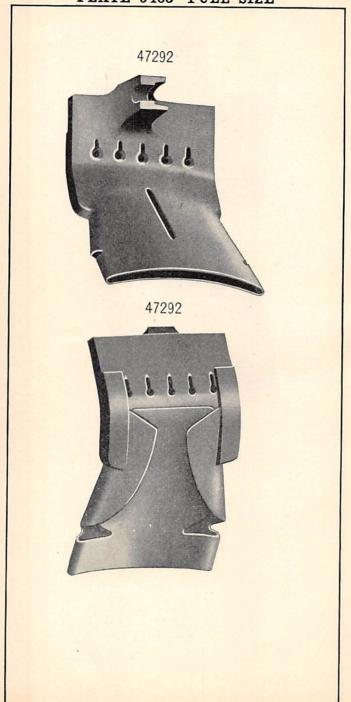
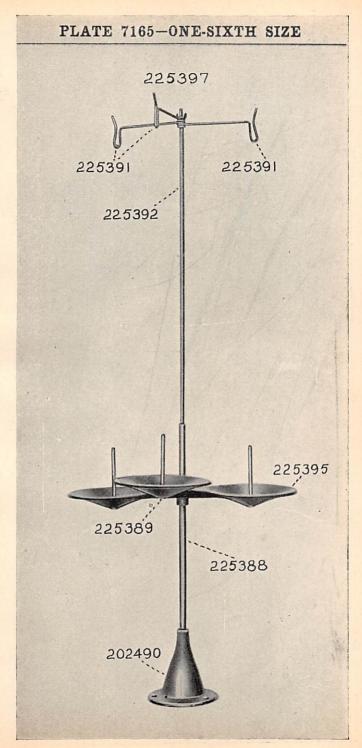


PLATE 5463-FULL SIZE



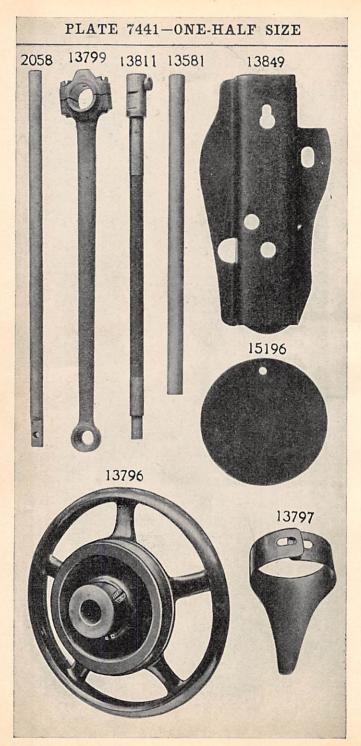


From the library of: Superior Sewing Machine & Supply LLC

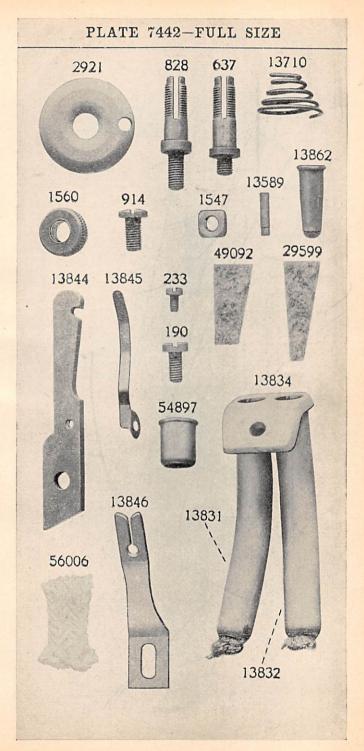


## PLATE 7440-ONE-HALF SIZE

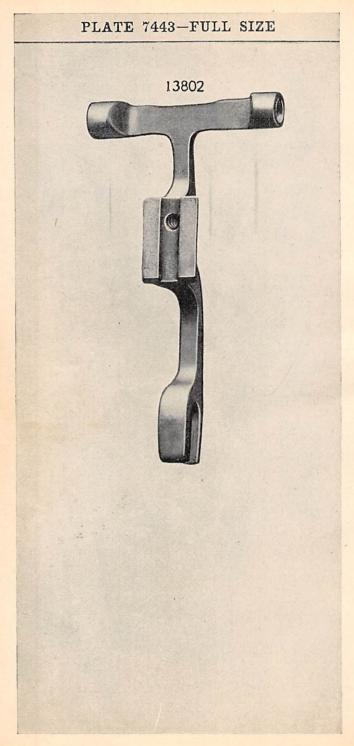
From the library of: Superior Sewing Machine & Supply LLC



From the library of: Superior Sewing Machine & Supply LLC

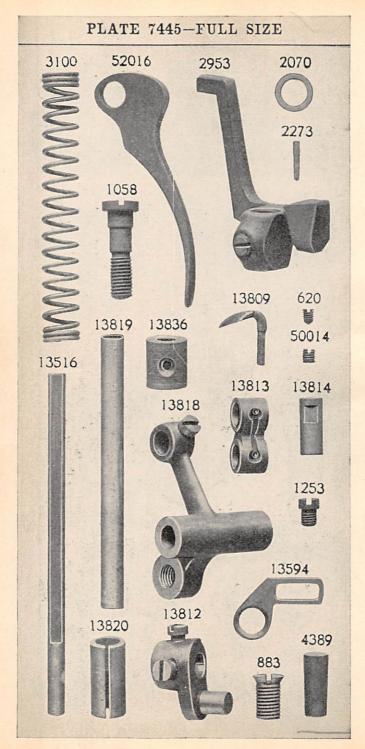


From the tibrary of: Superior Sewing Machine & Supply LLC

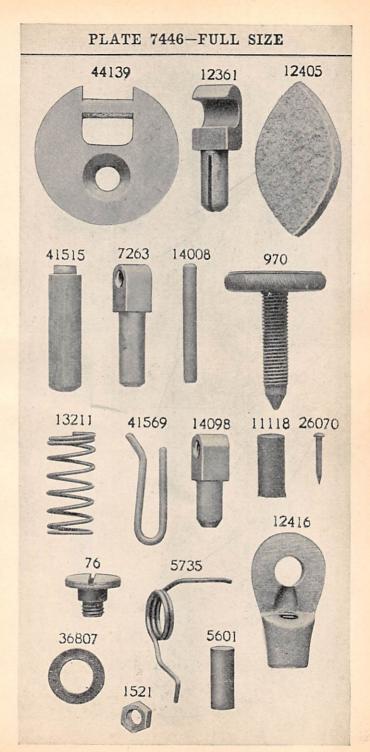


From the library of: Superior Sewing Machine & Supply LLC

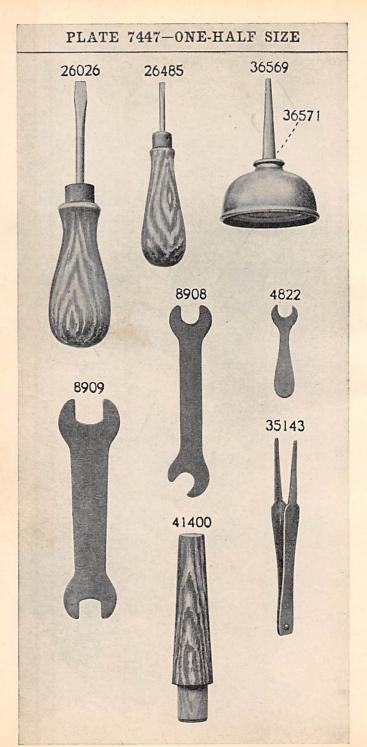
## PLATE 7444-FULL SIZE



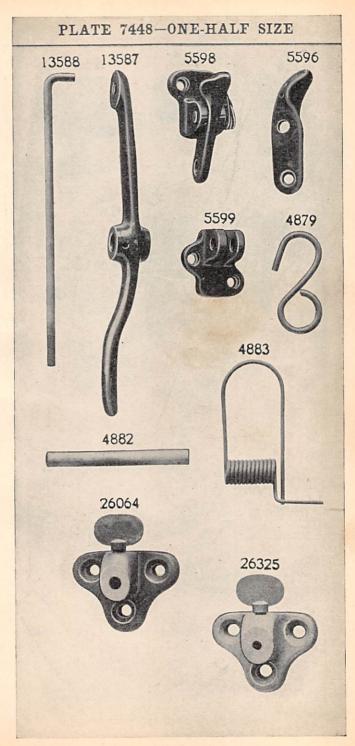
From the library of: Superior Sewing Machine & Supply LLC



From the library of: Superior Sewing Machine & Supply LLC

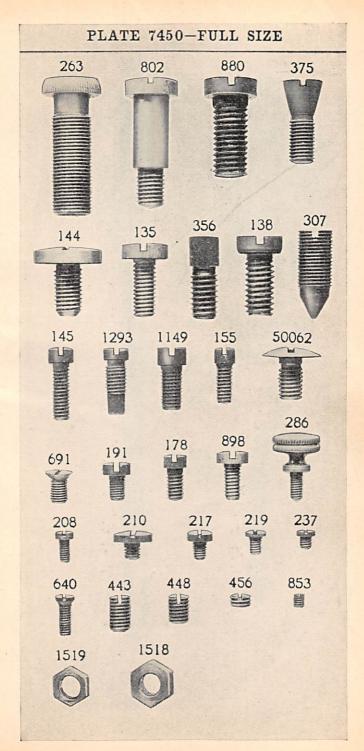


From the library of: Superior Sewing Machine & Supply LLC



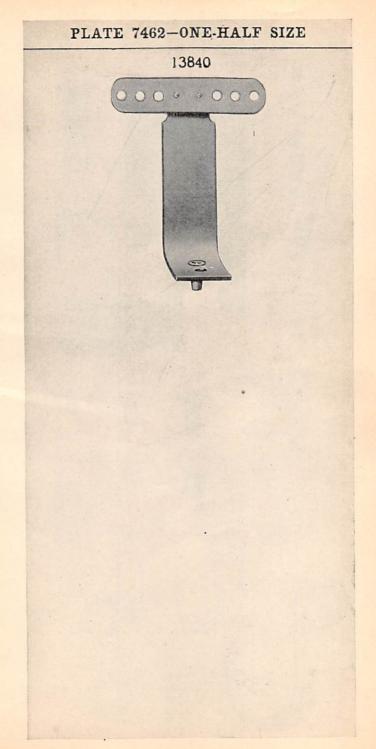
From the library of: Superior Sewing Machine & Supply LLC

## PLATE 7449-FULL SIZE

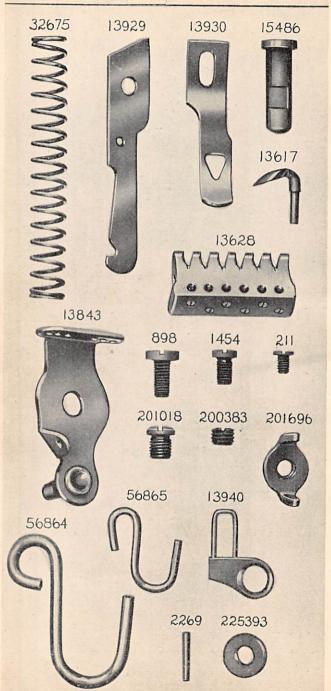


# PLATE 7458-ONE-HALF SIZE

From the library of: Superior Sewing Machine & Supply LLC

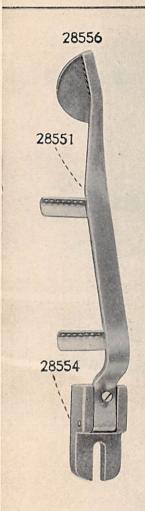


## PLATE 7463 -FULL SIZE

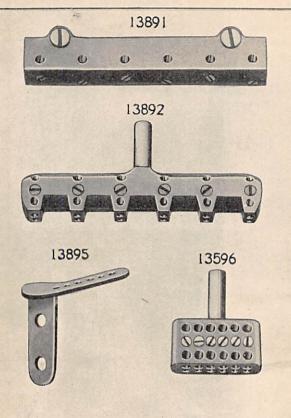


From the library of: Superior Sewing Machine & Supply LLC

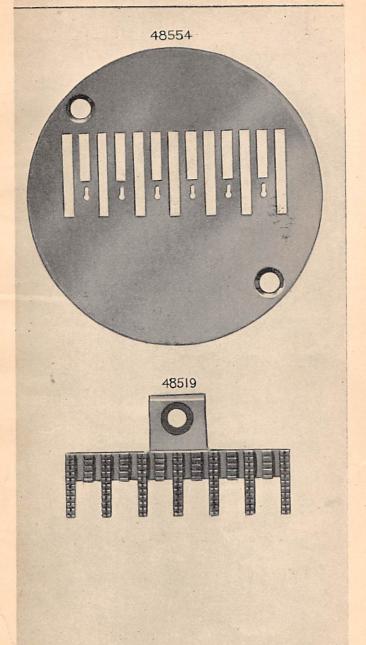
## PLATE 7464-ONE-HALF SIZE



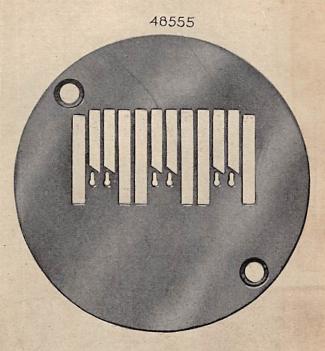
## PLATE 7465-FULL SIZE

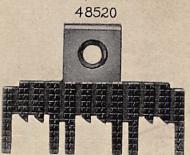


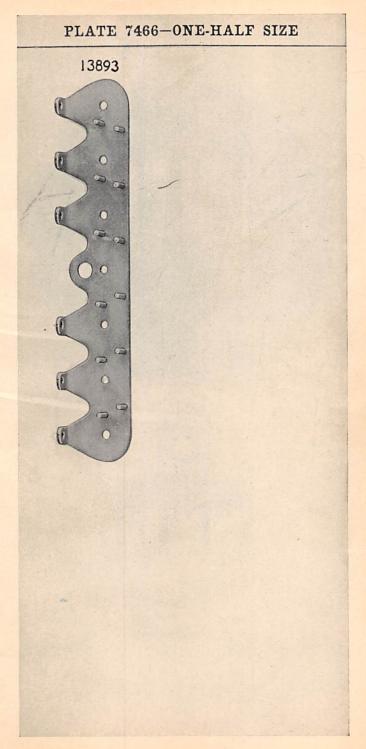
## PLATE 8745-FULL SIZE



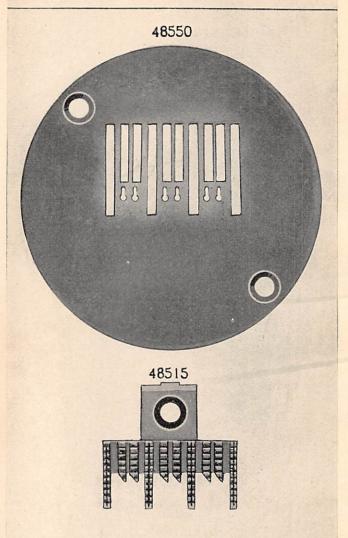
## PLATE 8746-FULL SIZE



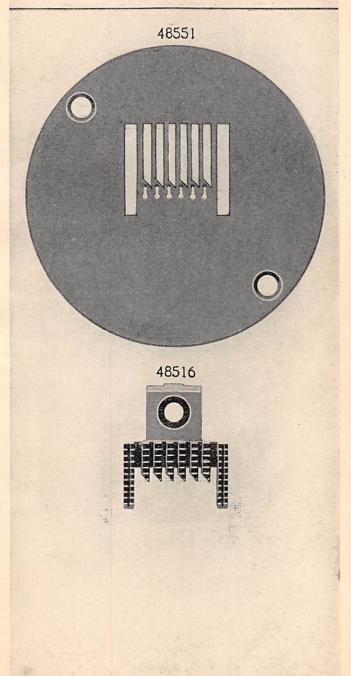




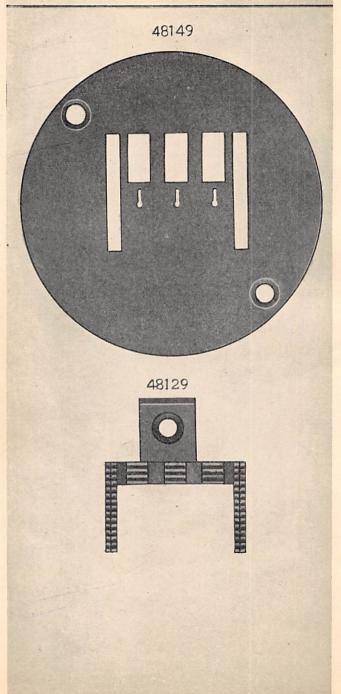
## PLATE 7480-FULL SIZE

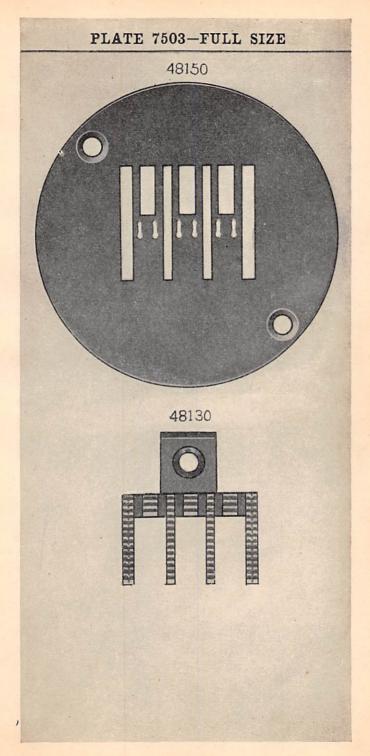


## PLATE 7481-FULL SIZE



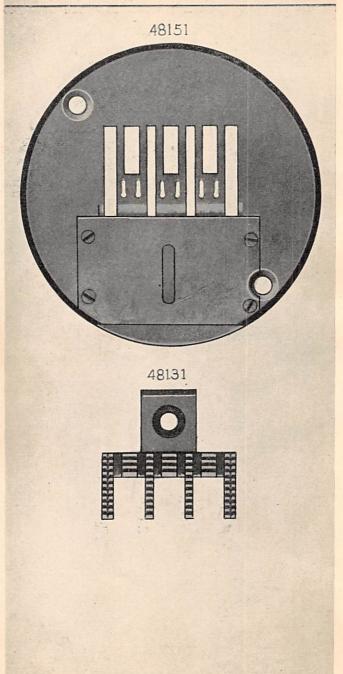
## PLATE 7502-FULL SIZE

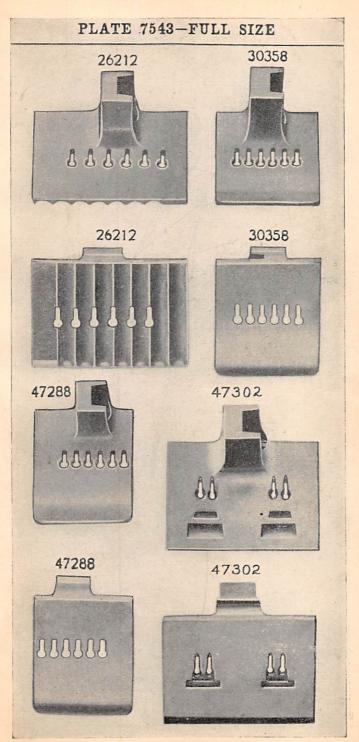




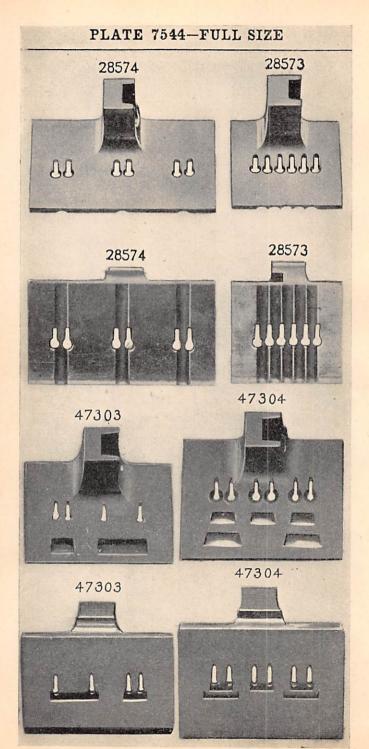
From the library of: Superior Sewing Machine & Supply LLC

## PLATE 7504-FULL SIZE



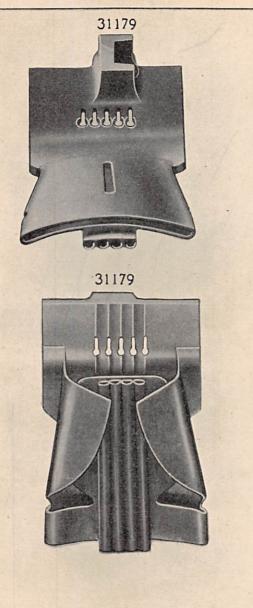


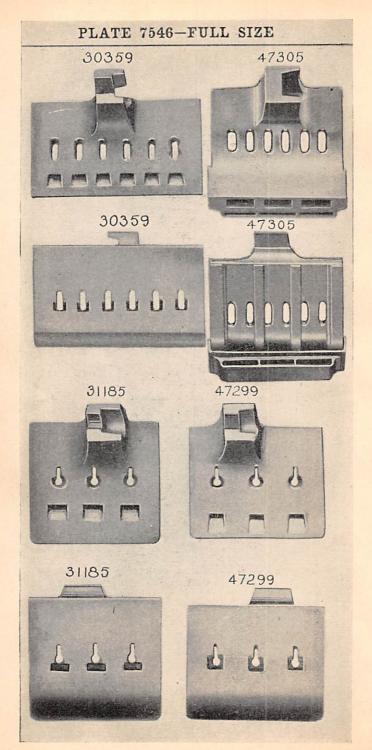
From the library of: Superior Sewing Machine & Supply LLC



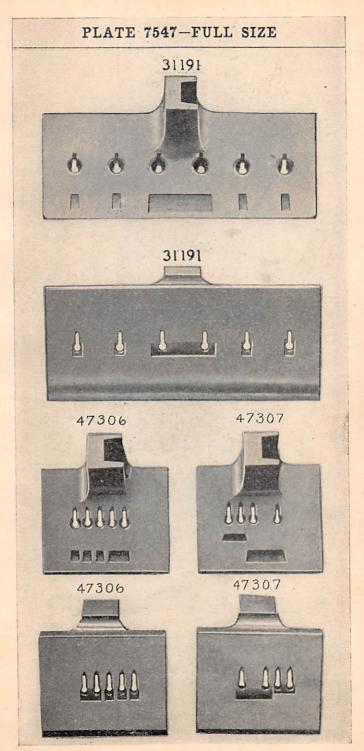
From the library of: Superior Sewing Machine & Supply LLC

#### PLATE 7545-FULL SIZE



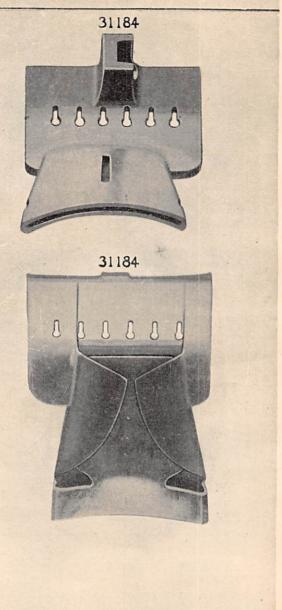


From the library of: Superior Sewing Machine & Supply LLC

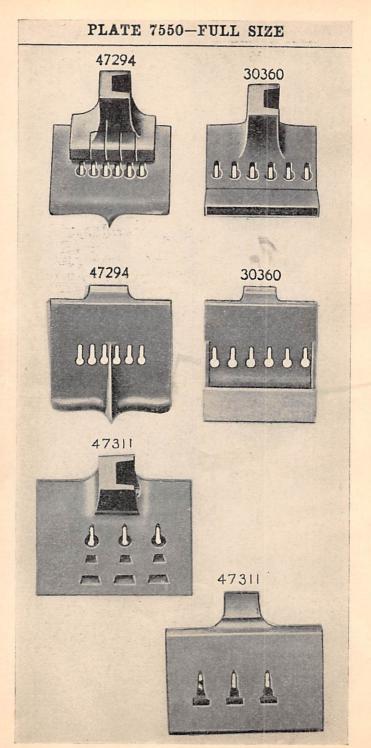


From the library of: Superior Sewing Machine & Supply LLC

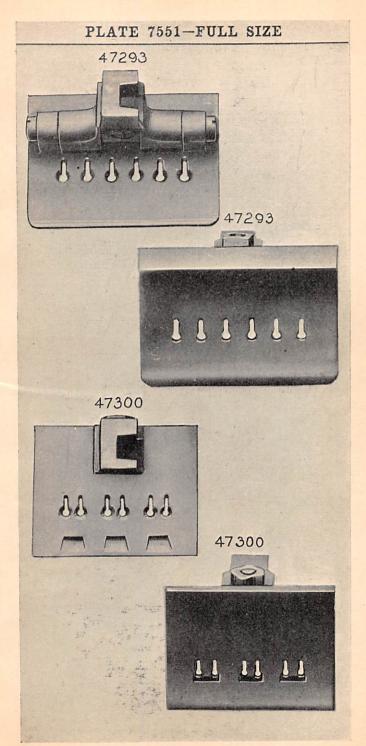
#### PLATE 7548-FULL SIZE



## PLATE 7549-FULL SIZE didd

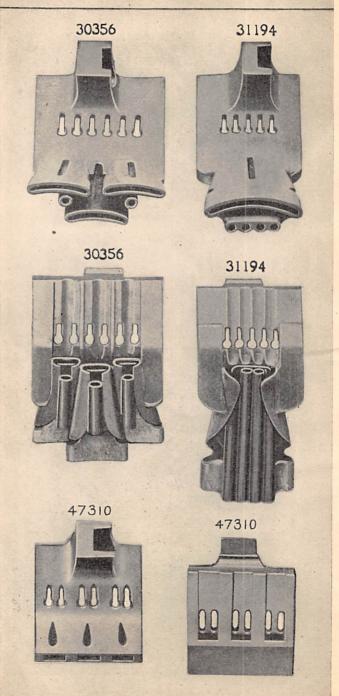


From the library of: Superior Sewing Machine & Supply LLC

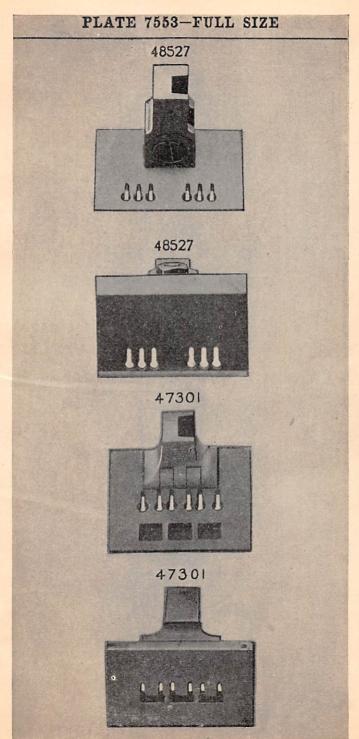


From the library of: Superior Sewing Machine & Supply LLC

#### PLATE 7552-FULL SIZE

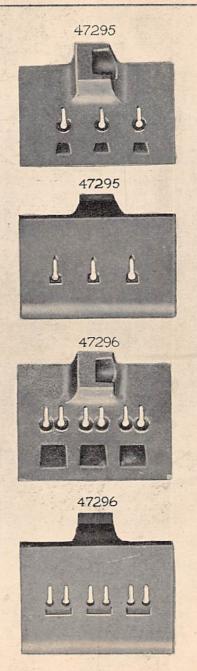


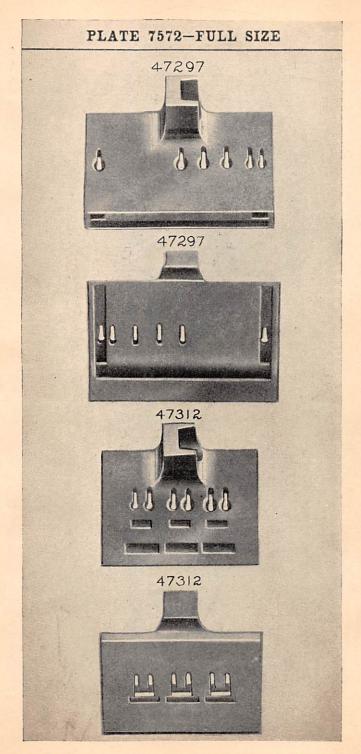
From the library of: Superior Sewing Machine & Supply LLC



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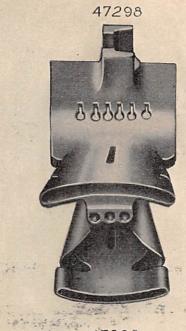
#### PLATE 7554-FULL SIZE



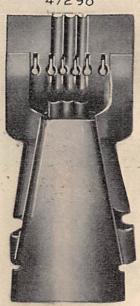


From the fibrary of: Superior Sewing Machine & Supply LLC

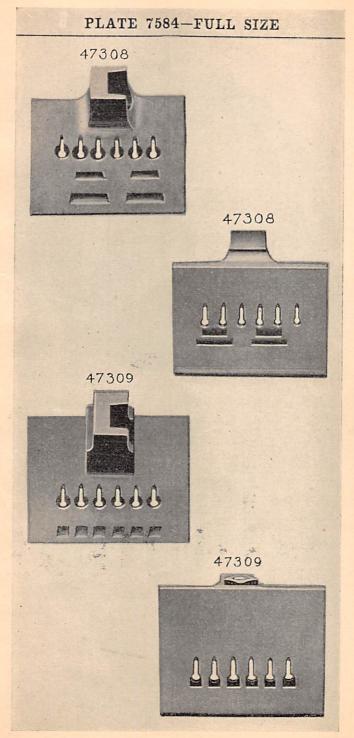
### PLATE 7577-FULL SIZE



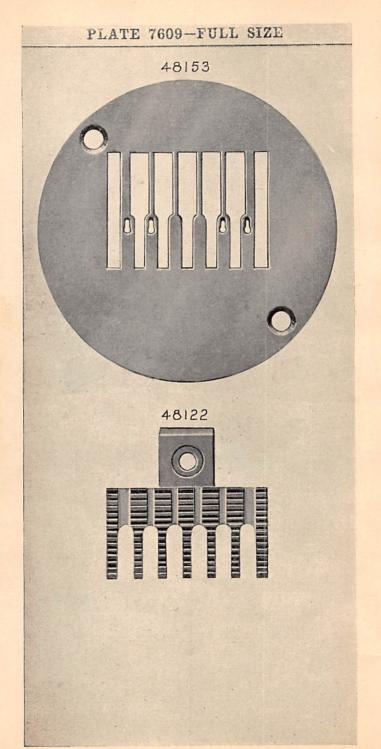
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From the library of: Superior Sewing Machine & Supply LLC

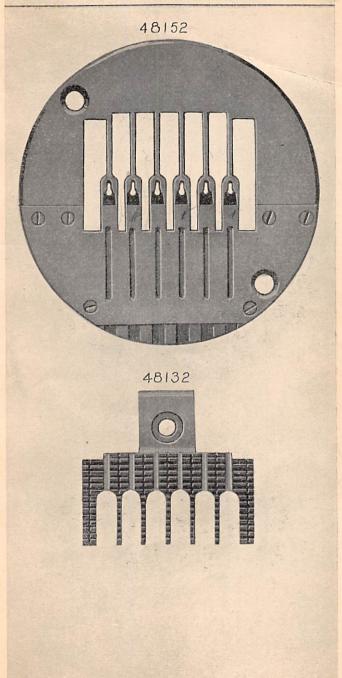


From the library of: Superior Sewing Machine & Supply LLC



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#### PLATE 7610-FULL SIZE



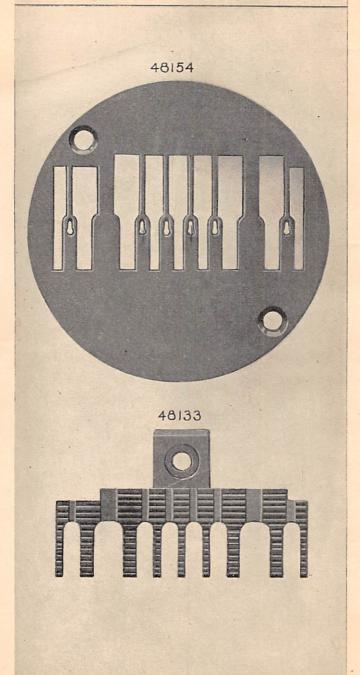
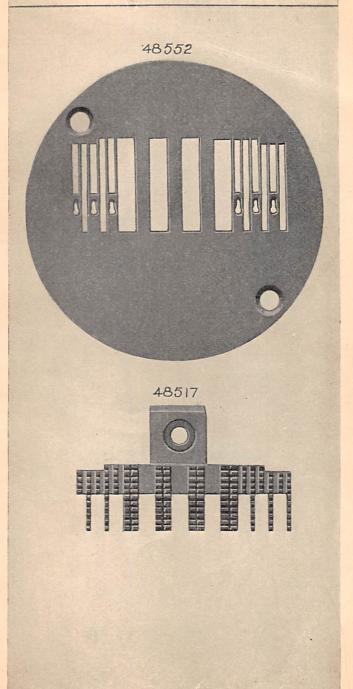
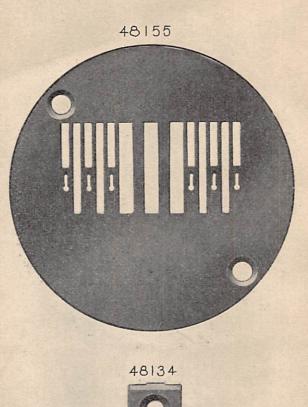
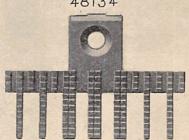


PLATE 7613-FULL SIZE

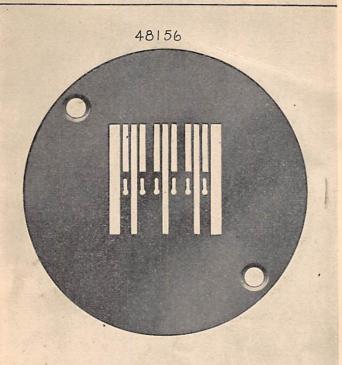


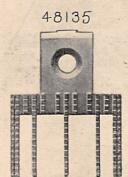
#### PLATE 8700-FULL SIZE



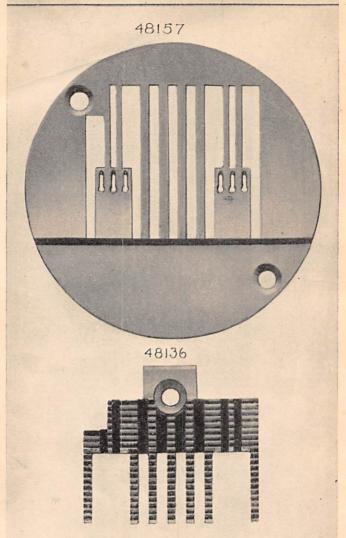


#### PLATE 8701-FULL SIZE

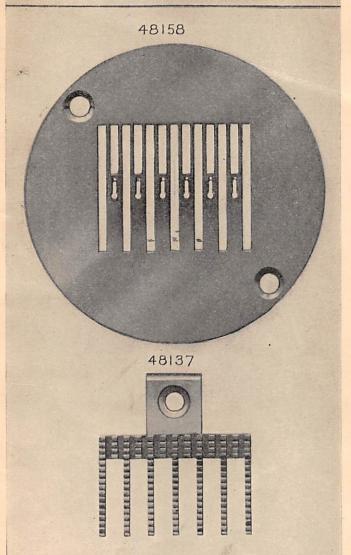




#### PLATE 8722-FULL SIZE



#### PLATE 8723-FULL SIZE



# PLATE 8738-FULL SIZE 48159 48139



